



PROCESS TECHNOLOGY

PHARMAFLOW™ PAT / PARTICLE SIZING SYSTEM

The Canty PharmaFlow™ has been engineered to analyze small volume samples for particle size, shape and concentration. The PharmaFlow™ easily converts from a lab unit to allow for continuous sampling in-line using sanitary Tri-Clamp™ connections. It offers microscopic, non-destructive viewing and provides particle size analysis with two dimensional results when used in conjunction with the CantyVisionClient™ Software. The



vision system, with integral lighting, features precision optics designed to enhance the image prior to display or analysis. The image sensor is a high resolution / high speed CCD camera coupled to a microscopic lens system. The system offers zoom and focus ability, variable lighting, and multiple objective lens packages to cover a range of sizes. The Pharmaflow™ features the FuseView™ window as the flush product contact barrier which ensures laminar flow & eliminates pockets for potential product build-up. Sizing down to 0.7 micron is possible with the high magnification optics and high intensity light source. A variety of pumps can be used in conjunction with the system, including syringe style injection as well as peristaltic pumps.

FEATURES

- •Particle Size, Shape and Distribution with Real Time Analysis
- •Fused Glass Pressure Barrier Standard
- Quick release Tri-Clamp[™] body connections for easy cleaning
- •Cold Back Light Eliminates Heating of the Sample Even at High Outputs which are Required for High Shutter Speed Viewing.
- •CCD Based High-Speed Imaging Device
- •Small sample size analysis down to 5mL
- •Syringe pump integration for easy sample circulation
- Easily converts from lab to on-line
- •1/2" Tri-clamp™ / Luer lock connection standard.

APPLICATIONS

- Crystallization research
- Protein analysis
- Fermentation
- Precipitation
- •Cell growth and count
- •Amorphous dissolution
- Dissolving and solubility of solids

ADVANTAGES

- •Real time measurement, particle size & shape/characterization.
- •Visual verification and the ability to timestamp recorded video.
- •Lab-friendly design with linear rail stand to allow for ease of cleaning during sample change out.
- •Image based microscopy / Two dimensional.
- •Multiple flow configurations (on-line, at-line, syringe pump, peristaltic pump).
- •Available Tri-Clamp[™] connections allow for optimal sanitary conditions, CIP or SIP.







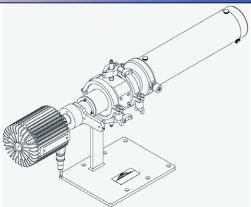
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DIMENSIONAL INFORMATION



Ordering Information

HOW TO ORDER: Select the appropriate symbols and build a part number as shown:

EXAMPLE:

PHA - A G 1 K 1 1 B 1 1

CONNECTION TYPE

A - Luer Lock / 1/2" Sanitary (Tri-Clamp™)

VIDEO SYSTEM FORMAT

- G Gigabit Ethernet (B&W) 1600x1200
- H Gigabit Ethernet (Color) 1600x1200

ENVIRONMENTAL RATING

- 1 Lab Unit (General Purpose Enclosure)
- 2 NEMA 4 Weatherproof, IP 66

SYSTEM ILLUMINATION

- K Backlight
- L Darkfield M - Cross Polarized

When picking options K, L, or M, all three are included and the selected option will be factory installed.

PARTICLE SIZE RANGE

P.S. Measure P.S. View

Pixel Array

- 1 (.2 μ m* 2400 μ m) (.4 μ m*-480 μ m)
- @ 1600x1200 2 - (.3μm* - 3400μm) (.6μm*-680μm) @ 1600x1200

When picking options [1 or 2], the system includes a second lens for the other range in the bracket as well. The selected option will be factory installed. For larger sizes, please refer to the InFLow $^{\text{TM}}$ sheet, TA10601-1.

O-RING MATERIAL

- A Viton®
- Buna C - EPDM
- D-Silicone
- E Kalrez®
- F-Chemraz®

MATERIAL HANDLING

- 1 None
- 2 Syringe Pumping System (see Fig. A)
- 3 Peristaltic Pumping System (see Fig. B)

FLOW PATH SPACING CONTROL

- Variable Gap(100μm-8,000μm), Adjustable with Sample Present
- Fixed Gap (3,175µm when using Luer Lock and Teflon insert (see Fig. C)

Both options can be configured with the unit. The selected option would be factory configured.

WETTED METAL MATERIAL

- B 316L Stainless Steel
- D Hastelloy® C276 or equal
- E Hastelloy® C-22® or equal

INPUT POWER

- 120 V AC / 60Hz 2 - 230 V AC / 50Hz
- * Verify Required Wavelength of Light for Application. Visible Light Allows for Particles .7 Micron(µm) and Larger.



Fig. A



Fig. B



Fig. C

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