



Installation & Maintenance Instructions

## IntelliPoint RF™ Series

Two-Wire Point Level Switch













# Leader in Level Measurement

Technical Assistance: 1-800-527-6297 Outside North America: +1-215-674-1234

# Installation and Operating Instructions

# IntelliPoint RF Series Two-Wire Point Level Switch

**NOTICE:** The AutoVerify<sup>TM</sup> feature in The

IntelliPoint<sup>TM</sup> switch is shipped DISABLED. For critical High Level applications we recommend enabling the AutoVerify<sup>TM</sup>

feature. See Section 2.5.6

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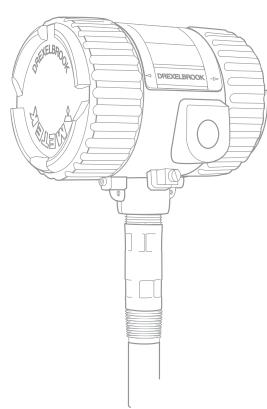
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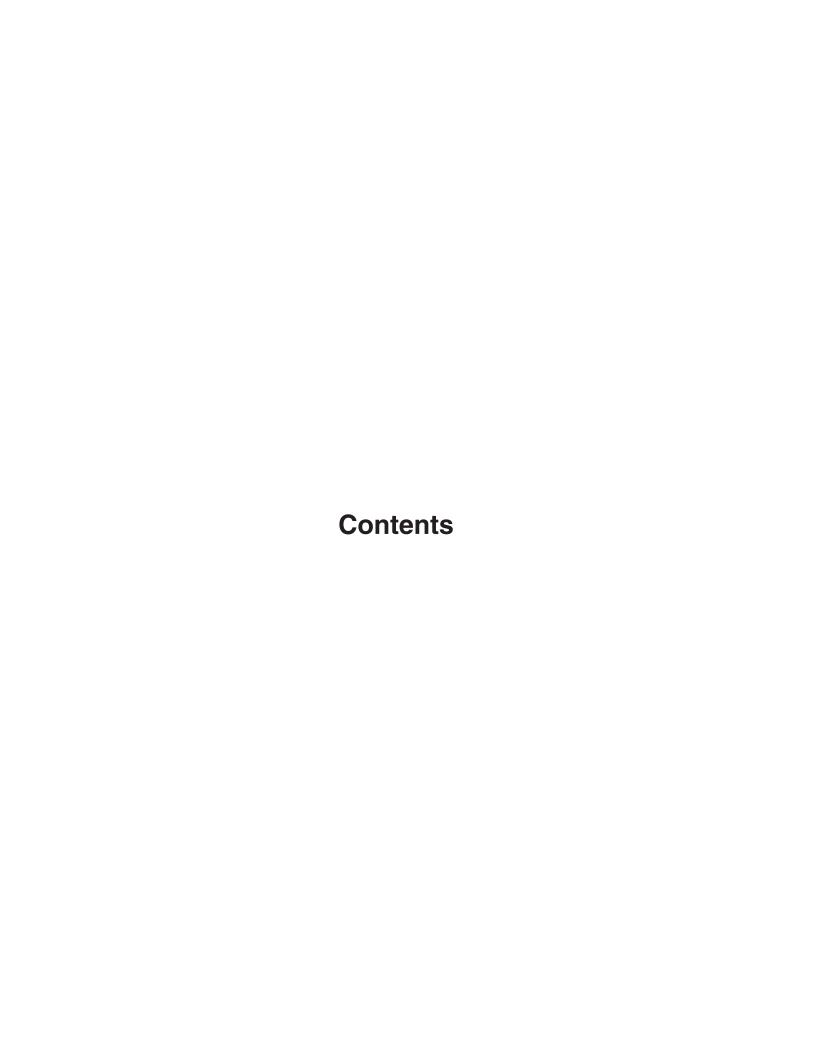
# 36 Month Warranty Registration at...

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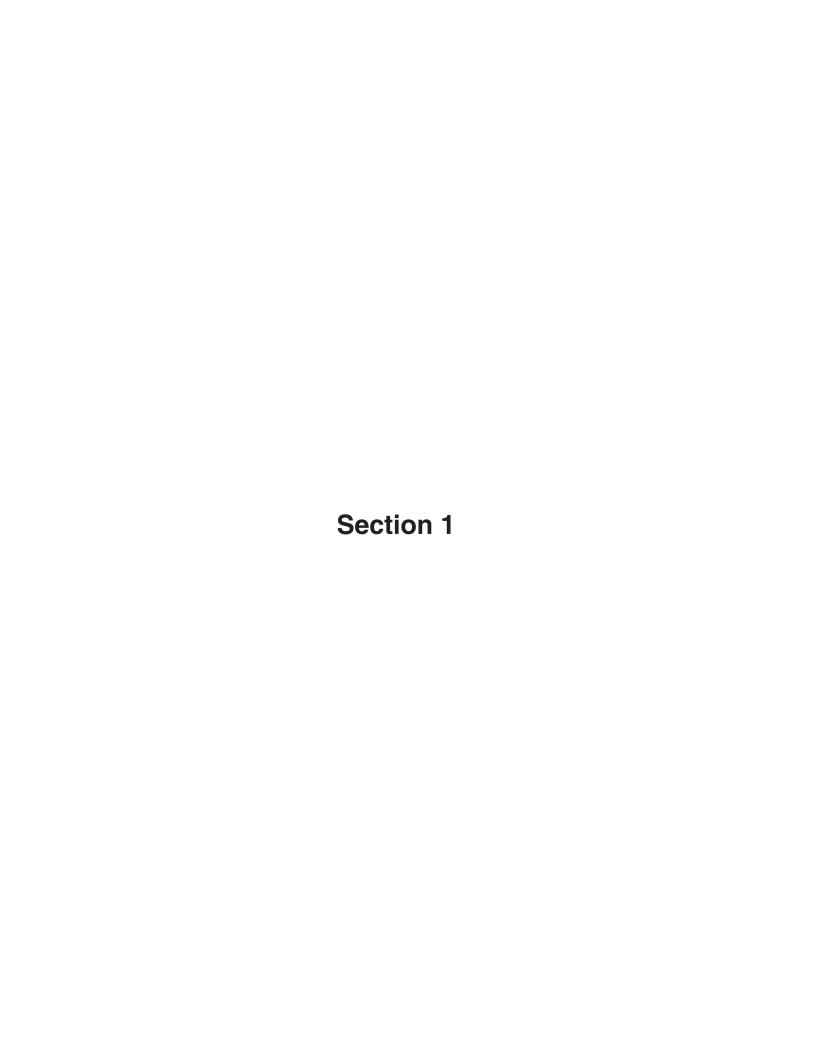
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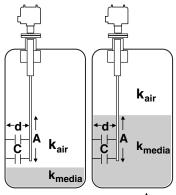
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#### **Section 1: Introduction**

#### 1.1 System Description



$$C = \frac{k A}{d}$$
  $C^{\uparrow} = \frac{k A}{d}$ 

Figure 1-1

Simple Capacitance Probe (Insulating Media Shown)

The AMETEK Drexelbrook **IntelliPoint**<sup>™</sup> Series uses **No-Cal<sup>™</sup>** technology to detect the presence or absence of material without calibration or initiation via setpoint adjustments, push-buttons, or magnets.

Installation is simple and easy. Simply apply power and the IntelliPoint system is ready to detect the presence or absence of material. Since the IntelliPoint instrument does not require calibration or setpoint adjustments, it is capable of operating in non-dedicated tanks regardless of the material being measured.

#### Notice: Material to be Measured Must Be Below Sensor when Power is Applied.

The **AutoVerify**<sup>TM</sup> self-testing function continuously monitors the entire system to ensure proper operation. **Manual Certify**<sup>TM</sup> changes the outputs in order to test the loop current and ensure proper operation of the control systems.

#### 1.2 Technology

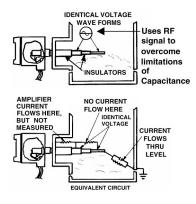


Figure 1-2
RF Admittance Probe with Cote-Shield

In a simple capacitance probe-type sensing element, when the level rises and material covers the probe, the capacitance within the circuit between the probe and the media (conductive applications) or the probe and the vessel wall (insulating applications) increases. This is due to the dielectric constant (k) of the material, which causes a bridge mis-balance. The signal is demodulated (rectified), amplified, and the output is increased. There are drawbacks, however, especially when there is coating of the probe.

An RF Admittance level transmitter is the next generation. Although similar to the capacitance concept, IntelliPoint employs a radio frequency signal and adds the Cote-Shield<sup>TM</sup> circuitry within the Electronics Unit.

This patented Cote-Shield<sup>TM</sup> circuitry is designed into the IntelliPoint series and enables the instrument to ignore the effect of buildup or material coating on the sensing element. The sensing element is mounted in the vessel and provides a change in RF admittance indicating presence or absence of material.

The Cote-Shield element of the sensor prevents the transmission of RF current through the coating on the sensing element. The only path to ground available for the RF current is through the material being measured.

The result is an accurate measurement regardless of the amount of coating on the probe, making it by far the most versatile technology, good for very wide range conditions from cryogenics to high temperature, from vacuum to 10,000psi pressure, and works with all types of materials.

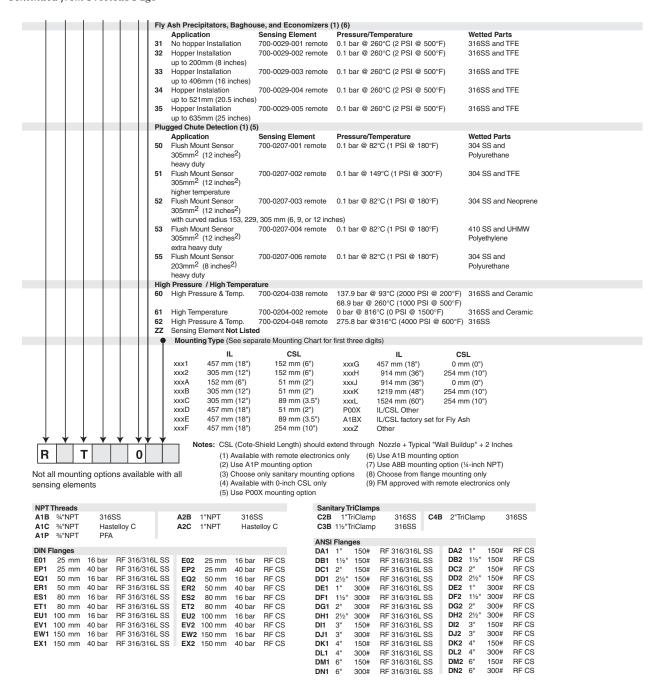
#### 1.3 Model Number

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	asuren			rod Drei	and					
P M	No Ca		.5 pF	ked Prel Fixed Pr	oad reload (Hi. Sens.)					
G V	Manu	ual Ca	lib. (Hi	Sens.)						
1	Inpu T		wire Pa	war Su	pply, 13-30 Vdc					
		Hou		JWEI JU	рріу, 10-30 час					
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		Ī	0	Integral		7	Rmt. w/ (2	25 ft.) Tri-Ax Cable	E Rmt. w/ (7	'5 ft.) 1st 10ft Hi-Temp. Cbl.
			1 2		e, no cable			50 ft.) Tri-Ax Cable	<b>F</b> Rmt. w/ (5	ft.) G.P. Cable
			3		/ 3 m (10 ft.) G.P. Cable / 7.6 m (25 ft.) G.P. Cable			75 ft.) Tri-Ax Cable 10 ft.) Hi-Temp. Cable	,	ift.) Tri-Ax Cable 0 ft.) Tri-Ax Cable
			4	Rmt. w/	10.6 m (35 ft.) G.P. Cable	В	Rmt. w/ (2	25 ft.) 1st 10ft Hi-Temp. Cbl.	J Rmt. w/ (3	5 ft.) Tri-Ax Cable
			5 6		/ 15.2 m (50 ft.) G.P. Cable / 23 m (75 ft.) G.P. Cable			35 ft.) 1st 10ft Hi-Temp. Cbl. 50 ft.) 1st 10ft Hi-Temp. Cbl.	<b>K</b> Rmt. w/ (5	ft.) Hi-Temp. Cable
				Outpu	, ,		**/ (0	,		
				0 8	3-16 mA Output					
				Sen	sing Element Application	Sensing Elem	nent	Pressure/Temperature	Wetted Pa	arts
				00	General purpose	700-1202-001 700-1202-021	remote	13.8 bar @ 232°C (200 PSI @ 450		
				01	Floating roof with cable attachment	700-1202-012 700-1202-022	remote	13.8 bar @ 177°C (200 PSI @ 350	°F) 316SS, Br and PEEK	
				02	and brass bottom weight General purpose, longer insertion lengths with cable attachment	700-1202-014 700-1202-024		13.8 bar @ 177°C (200 PSI @ 350	°F) 316SS and	d PEEK
				03	and 316SS bottom weight Proximity	700-1202-018 700-1202-028		13.8 bar @ 232°C (200 PSI @ 450	with 76 mr	
				04	General purpose, high temperature	700-1202-041 700-1202-042		69 bar @ 121°C (1000 PSI @ 250° 20.7 bar @ 232°C (300 PSI @ 450	F) 316SS and	
				06	and pressure General purpose with FDA approved	700-1202-031 700-1202-032		13.8 bar @ 232°C (200 PSI @ 450	°F) 316SS and PEEK	d FDA grade
				07	materials of construction General purpose	700-1202-010		13.8 bar @ 232°C (200 PSI @ 450	,	d PEEK with
				09	Granular materials General purpose Granular materials with FDA approved materials of construction	700-1202-020 700-1202-033 700-1202-034	remote	13.8 bar @ 232°C (200 PSI @ 450	°F) 316SS and	ia. 316SS collar d FDA grade n 7/8 inch dia. Ilar
				10 11	Corrosive liquids (2)(4)(9) General purpose, higher pressure TFE compatibility required	700-0001-018 700-0201-005		3.4 bar @ 149°C (50 PSI @ 300°F 69 bar @ 38°C (1000 PSI @ 100°F 13.8 bar @ 232°C (200 PSI @ 450	316SS and	d TFE
					Corrosive material, higher pressure	700-0201-005 Hastelloy C		69 bar @ 38°C (1000 PSI @ 100°F 13.8 bar @ 232°C (200 PSI @ 450	°F)	C and TFE
				13	Sanitary (3)	700-0201-036		69 bar @ 38°C (1000 PSI @ 100°F 13.8 bar @ 232°C (200 PSI @ 300	°F)	SS and TFE
				14	General Purpose, low pressure	700-0202-002	ınt/rem	3.4 bar @ 149°C (50 PSI @ 300°F 1.4 bar @ 232°C (20 PSI @ 450°F		d IFE
				15	Heavy duty, agitated tanks or material with high bulk density (1)	700-0202-043	remote	69 bar @ 38°C (1000 PSI @ 100°F 13.8 bar @ 232°C (200 PSI @ 450	316SS and	d TFE
				16	High Integrity Seal for Hazardous Materials	700-0002-360		34.5 bar @ 149°C (500 PSI @ 300	•	
				17 18	Sanitary (3) lowpressure Corrosive material, higher pressure with waterlike viscosity (4)	700-0202-036 700-0001-022		3.4 bar @ 149°C (50 PSI @ 300°F 69 bar @ 38°C (1000 PSI @ 100°F 34.5 bar @ 149°C (500 PSI @ 300	) TFE	d TFE
			- 1	1			int/rom	69 bar @ 38°C (1000 PSI @ 100°F	316SS an	4.TCC
				19	Interface Measurement	700-0002-023	mvrem	34.5 bar @ 149°C (500 PSI @ 300		u IFE

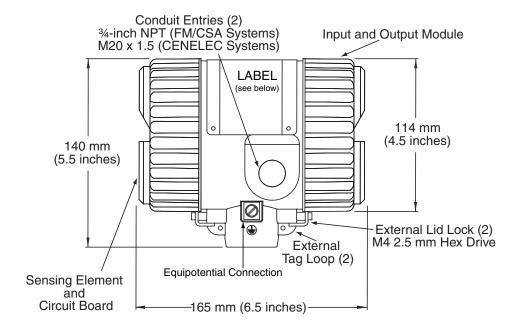
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#### 1.3 Model Number (Continued)

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#### 1.4 Dual Compartment Housing Detail



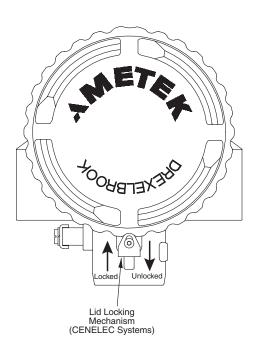


Figure 1-3
Dual Compartment Housing Detail



The Input/Output Module (IOM) is located on Customer Connection side; sensing element/circuit board are on opposite side.

#### Section 2: Installation

#### 2.1 Unpacking

Carefully remove the contents of the shipping carton and check each item against the packing list before destroying any packing material. If there is any shortage or damage, report it to the factory immediately.

#### 2.2 Mounting and Installation Guidelines



#### **CAUTION:**

The IntelliPoint RF instrument must be powered AFTER it is installed in the application and with material BELOW the sensing element.

The IntelliPoint RF instrument can be mounted vertically or horizontally at any angle. The mounting location should be as free as possible from vibration, corrosive atmospheres, and any possibility of mechanical damage. Ambient temperatures at electronics should be between -30°C to 70°C (-22°F to 158°F).

The IntelliPoint RF instrument uses a dual compartment housing and a completely encapsulated input/output module to reduce the possibility that damage may occur from water migrating into the housing through the conduit. To further reduce the possibility of damage caused by water in the conduit, install a drip loop and breather drain to purge any accumulating moisture. *See to Figure 2-1*.

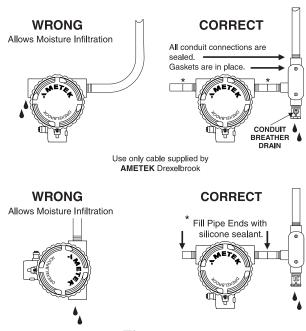


Figure 2-1
Recommended Conduit Connection

#### 2.2 Mounting and Installation Guidelines (Continued)

After system is installed and level is **below** sensing element, apply power. The RF Series instrument does not require any calibration or setpoint adjustments and is ready to detect change in level. If properly installed, the green LED lights when power is applied. The Red LED should not be flashing. If the Red LED is flashing, refer to *Section 4: Troubleshooting*.



Cable fittings supplied are weather-resistant. They are NOT certified as explosion-proof (XP) or flameproof (d) unless they are specifically marked.

The IntelliPoint RF instrument is rated Intrinsically Safe (I.S.) when power is provided from an I.S. supply.

#### **WARNING:**





IntelliPoint RF equipment is rated explosion-proof. When installing in explosion hazardous areas [rated "potentially hazardous" (EU) or "hazardous classified" (USA)] observe all national and local regulations as well as specifications in the certificate.

Mount sensing element using the following installation guidelines. *See Figure 2-2*.

When installing IntelliPoint RF instrument, ambient temperature at electronics must not exceed 70°C (158°F).

When installing flange-mounted sensing elements, keep mating surfaces and bolts free of paint and corrosion to ensure proper electrical contact with vessel. Avoid using excessive amounts of Teflon<sup>TM</sup> tape when installing threaded sensing elements.

Install systems with threaded NPT connection via wrench flats on the process connection ONLY.

Locate sensing element to avoid enhancing electrostatic discharge from process medium, as is good practice with any thermowell, displacer, or sampler. This includes correct bonding to the tank or silo wall.

If installation area is rated explosion-proof and requires conduit seal fittings, they should be used in accordance with company standards and local codes.

#### 2.2 Mounting and Installation Guidelines (Continued)

Mounting sensing element inside a pipe is not recommended.

Do not mount a Cote-Shield sensing element through a nozzle that exceeds length of first insulator.

Ensure that there are no obstructions or agitator blades to interfere with sensing element.

Rigid sensing elements can be mounted either vertically or horizontally.

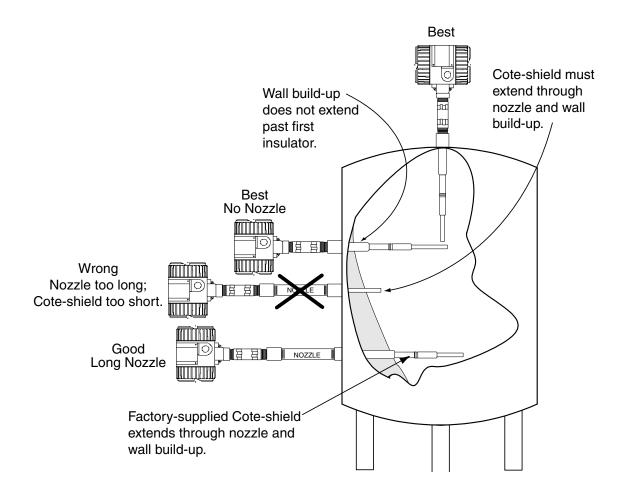


Figure 2-2
Installation Considerations

#### 2.3 Installation of Flush-Mounted Sensing Elements

These instructions apply to all flush on/off sensing elements, models 700-0207-001, 700-0207-002, 700-0207-003, 700-0207-004, 700-0207-006. These systems will sense presence of material (no flow or plugged chute) and absence of material (flow or empty chute) at the sensing element. The Flush Sensing Element will ignore free falling material.

#### Sensing Element at the Top of a Chute.

• The flush sensing element should be mounted In The Flow Stream. These sensing elements are designed and built to withstand the impact of coal, rock, wood, chips, etc. This location is important to prevent excessive build up of material on the face of the sensing element.

Excessive build up, typically consisting of wet and/ or sticky fines, can occur if the sensing element is protected from falling material.

#### Sensing Element in an angle chute.

- Do not mount on the top or bottom.
- · Best mounted on either side

#### Sensing Element at the Bottom

- Mount on any side.
- Low-Level sensors can be used to detect a plug or to insure that a seal is present (chute is full at this point).

#### 2.4 Input Wiring





#### **WARNING:**

If IntelliPoint instrument is located in a hazardous environment, do not open the enclosure cover or make/break any electrical connections without first disconnecting electrical power at the source. Ensure that the wiring, electrical fittings and conduit connections conform to electrical codes for the specific location and hazard level.

The IntelliPoint RF instrument requires a 13-30 Vdc supply to operate. To access, remove the housing lid on the customer connections side to reveal the Input/Output Module (IOM). The IOM is an encapsulated assembly that contains the power supply, outputs and eight wiring terminals. IOM is held in place with three screws. *See Figure 2-3*.

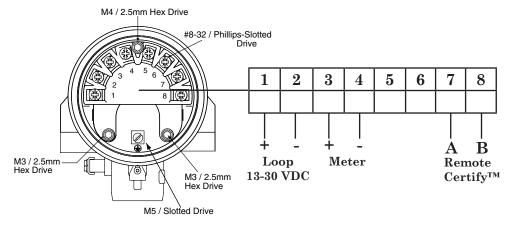


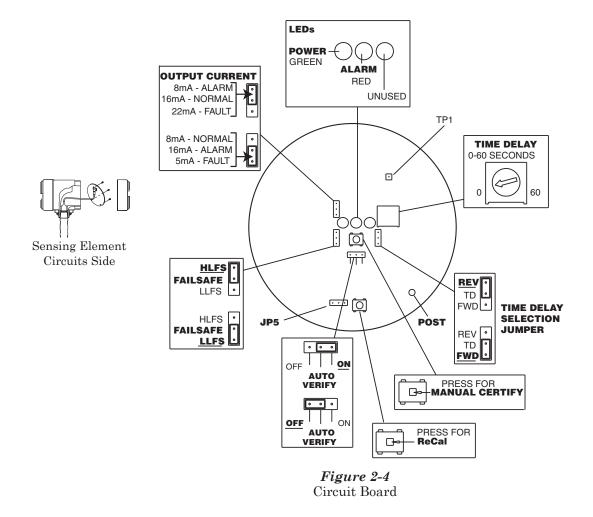
Figure 2-3
Input Wiring

#### 2.5 Spark Protection

Applications involving insulating granulars and insulating liquids may produce a static discharge that can damage the electronics. The RF series instrument is supplied with integral heavy-duty spark protection to prevent static discharges from damaging the electronic circuits.

#### 2.6 Circuit Board

The circuit board is located on the sensing element/circuit side of the housing (marked on label). Remove the housing lid to access the status LEDs, time delay adjustment, and configuration jumpers. *See Figure 2-4*.





Do **NOT** push the ReCal button without first ensuring the material being measured is below the sensing element

#### 2.6.1 Time Delay

The "Time Delay" adjustment is located on the sensing element/circuit board side of the housing (marked on label). It is used to help stop an oscillating current output due to agitation or waves in the vessel. The time delay adjustment can be field adjusted from 0 to 60 seconds. The unit is shipped with the Time Delay set to zero (0) seconds.



The Time Delay adjustment is a 270-Degree turn pot and is at zero seconds when in the full counter-clockwise position. Do not force the pot past the stop or damage will occur.

#### 2.6.2 Time Delay Action

"Time Delay Action" describes if loop current is delayed from going into alarm state or recovering after an alarm state.

- The Time Delay Action is field-selectable using the TD jumper on sensing element side of the housing.
- FWD: delays system from coming out of alarm.
- **REV**: delays system from going in alarm.
- The instrument is supplied with time delay action set in forward mode (FWD) position.

#### 2.6.3 Failsafe

"Failsafe" describes the level condition that causes the transmitter to go into alarm.

- The Failsafe is field-selectable using a jumper located on the sensing element/circuit board side of the housing.
- High Level Failsafe (HLFS) is the condition when the probe is covered, the unit goes into alarm.
- Low Level Failsafe (**LLFS**) is the condition when the probe is uncovered, the unit goes into alarm.
- The instrument is supplied with the failsafe jumper set in high level (HLFS) position.

#### 2.6.4 Current Output Assignment

The Output Current can be configured using the jumpers as follows:

- Jumper on pin #1 and #2 creates: 8mA - Alarm, 16mA - Normal, 22mA - Fault
- Jumper on pin #2 and #3 creates:
   8mA Normal, 16mA Alarm, 5mA Fault

#### 2.6.5 Manual / Remote Certify™

The "Certify" test feature performs a confidence test of the system by duplicating the same signal as a high-level alarm condition without requiring the system to be removed from the tank. Simulating a high level with the Manual/Remote Certify feature:

- Checks the AutoVerify<sup>TM</sup> and system circuits to ensure proper operation.
- Checks the integrity and continuity of the wiring connections.
- Verifies that the sensing element is working properly.

The "Manual Certify" test is initiated with the press of the Manual Certify Button located on the sensing element / circuit side of the housing.

The "**Remote Certify**" test is initiated by creating a momentary short between contacts 7 and 8 located on the power supply side of the housing. This can be done with a push button or relay closure.

After initializing the Certify test, the green LED flashes for 5 seconds and the red LED will illuminate. The current moves to the alarm condition for 2 seconds. If the red LED does not turn on, and the current does not move to the alarm condition, the Certify has detected a fault.

Consult Section 4: Troubleshooting.



Certify feature operates when system is configured for HLFS.



#### **CAUTION:**

Unlike the previous AMETEK Drexelbrook Two Wire Point level Product (LCT), the IntelliPoint Two Wire Point Level Switch is designed with on board "AutoVerify" integrity testing. As such, it requires special instructions to be used with previous versions of AMETEK Drexelbrook receivers and cannot be used with some receiver versions. *Please refer to Table 2-1*.

### 2.6.5 Manual / Remote Certify™ (Continued)

Receiver Model Number	Description	Use with IntelliPoint	Comments	
401-4X0-001 Series	Single Channel Receiver	ок		
401-4X1-001 Series	Single Channel Re- ceiver with Manual Verify Push Button	OK - Conditional: Activating Manual Verify on receiver will have NO effect.	To initiate Manual Certify, operator must press manual certify button on IntelliPoint circuit board or, by customersupplied contact closure attached to terminals 7 & 8.	
401-4X3-001 Series	Single Channel Receiver with Manual Verify Magnetic Key	OK - Conditional: Activating Manual Verify on receiver will have NO effect.	To initiate Manual Certify, operator must press manual certify button on IntelliPoint circuit board or, by customersupplied contact closure attached to terminals 7 & 8.	
401-4X4-001 Series	Single Channel Receiver with AutoVerify	Can Not Be Used With Intellipoint.	Consult Factory	
401-3100 Series 401-3800 Series	6 Channel Receiver	OK - Conditional: Activating Manual Verify on receiver will have NO effect.	To initiate Manual Certify, operator must press manual certify button on IntelliPoint circuit board or, by customer-supplied contact closure attached to terminals 7 & 8.	
401-3400 Series	6 to 24 Channel Receiver	OK - Conditional: Activating Manual Verify on receiver will have NO effect.	To initiate Manual Certify, operator must press manual certify button on IntelliPoint circuit board or, by customer-supplied contact closure attached to terminals 7 & 8.	
LCR-3200 Series Models 601-30XX-XXX	8-32 point receiver	ок		
LCR-3200 Series Models 601-31XX-XXX	8-32 point receiver	OK - Conditional:  If with optional Manual Verify buttons, activating Manual Verify on receiver will have NO effect.	To initiate Manual Certify, operator must press manual certify button on IntelliPoint circuit board or, by customer-supplied contact closure attached to terminals 7 & 8.	
LCR-3200 Series Models 601-320X-XXX	8-32 point receiver	OK - Conditional: Activating Manual Verify on receiver will have NO effect.	To initiate Manual Certify, operator must press manual certify button on IntelliPoint circuit board or, by customersupplied contact closure attached to terminals 7 & 8.	
LCR-3200 Series Models 601-321X-XXX	8-32 point receiver	OK - Conditional: Turn off AutoVerify feature. Activating Manual Verify on receiver will have NO effect.	To initiate Manual Certify, operator must press manual certify button on IntelliPoint circuit board or, by customersupplied contact closure attached to terminals 7 & 8.	

Table 2-1 Receiver Versions

#### 2.6.6 AutoVerify™

"AutoVerify" is a self-testing function that continuously checks the system for proper operation when the unit is in the High Level Failsafe (HLFS) mode and in normal condition.

- AutoVerify is field-selectable using a jumper located on the sensing element side of the housing.
- On: If a fault is detected during the AutoVerify cycle, both LEDs will flash alternately, and the current will go to the fault output of 5mA or 22mA. *See Section* 2.5.4
- **Off**: The AutoVerify self-testing function is not active.
- The instrument is supplied with the AutoVerify jumper set in the off position.



The AutoVerify<sup>TM</sup> feature in The IntelliPoint<sup>TM</sup> switch is shipped DISABLED. For critical High Level applications we recommend enabling the AutoVerify<sup>TM</sup> feature.

#### **AutoVerify Criteria**

- 1. AutoVerify feature must be enabled.
- 2. The sensor must generate an uncovered capacitance value greater than 2 pF. Typically, the active sensor length (active length = insertion length cote shield length) must be greater than 8 inches (200 mm).
- 3. Consult Factory for specialty sensors that may be available for shorter length requirements.
- 4. Sensors that do not meet the above requirement can perform reliably for level measurement detection, and will pass AutoVerify / Manual Certify tests, but will not be able to detect a sensor that is, or has become, electrically disconnected from the transmitter.

#### 2.6.7 Re-Calibration



Do not push the "ReCal" Button without first ensuring the material being measured is below the sensing element.

If system is powered on the bench prior to installation, or moved from one tank to another, Re-Calibration is necessary to allow software to capture the air capacitance generated by sensing element in the tank. Merely press and hold the "ReCal" Button for 5 seconds (*Shown in Figure 2-4*). Green LED flashes for 60 seconds before reset occurs. [*Remove power from the system while the green LED is flashing and reset will occur immediately*]. If reset is unsuccessful, see section: 4 Troubleshooting.

The system is now ready for installation.

#### **Nonvolatile Memory**

The IntelliPoint has nonvolatile memory, allowing the unit to re-start after power outages without recalibrating.

When unit is powered for the first time the internal microprocessor records and stores the "Air" value. This is the uncovered value of the sensor mounted in the vessel. The unit will also store the last covered value and the last uncovered value.

Whenever The unit is powered it uses these values as a reference point to determine its current condition (normal or alarm).

The nonvolatile memory will retain the recorded values even if power is lost for months. When the unit regains power, the microprocessor compares the stored values to the current measured value. Then determines its current status.

#### 2.6.7 Re-Calibration (Continued)

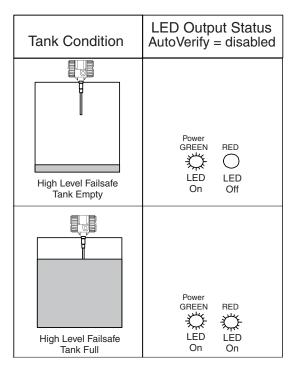
The setpoint is stored in memory to indicate the last status of the switch. So, when the unit regains power the microprocessor reads the current value of the sensor and determines the status based on the stored values. It will only re-calibrate if the re-call button is pressed.

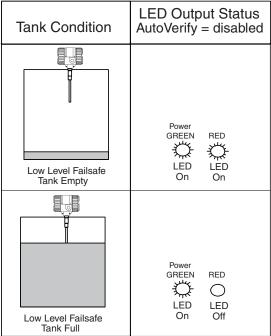
#### 2.7 Output & Status LEDs

There are two status LEDs located on the sensing element/circuit board side of the housing. One is used to indicate that the unit has power. The second LED is used to indicate the status of the unit: **Normal** or **Alarm**. **See Figure 2-5**.



Second Red LED is not used on the two wire transmitter.





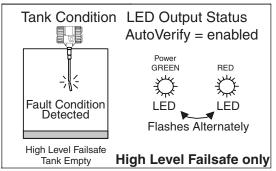


Figure 2-5
Output and LED Status

#### 2.8 Sensing Element Connection

Sensing element connects to the rear side of the circuit board and is factory-installed.



The sensing element is sealed to the housing and cannot be removed without permanent damage.

For IntelliPoint RF instruments that are mounted remotely from the sensing element, the cable connections from the sensing element to the electronic unit are made to the terminals on the sensing element side of the housing. See Figure 2-7. Connect Green (Ground) wire to green screw, Red (Shield) wire to red screw, and Blue (Center) wire to blue screw.

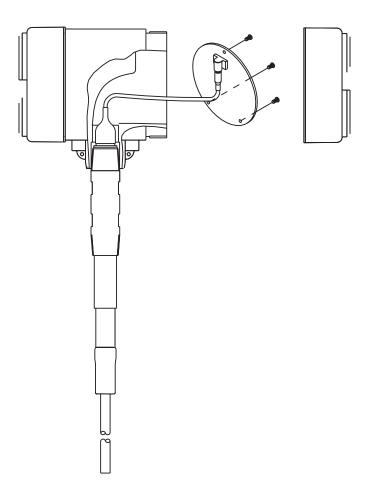


Figure 2-6
Sensing Element Connection (Integral Mounting)

#### 2.8 Sensing Element Connection (Continued)

For IntelliPoint RF instruments that are mounted remotely from the sensing element, the cable connections from the sensing element to the electronic unit are made to the terminals on the sensing element side of the housing (marked on label). **See Figure 2-7**. Connect Green (Ground) wire to Green screw, Red (Shield) wire to red screw, and Blue (Center) wire to blue screw.



See Section 6.4 for Spark Protection, Mounting and Wiring

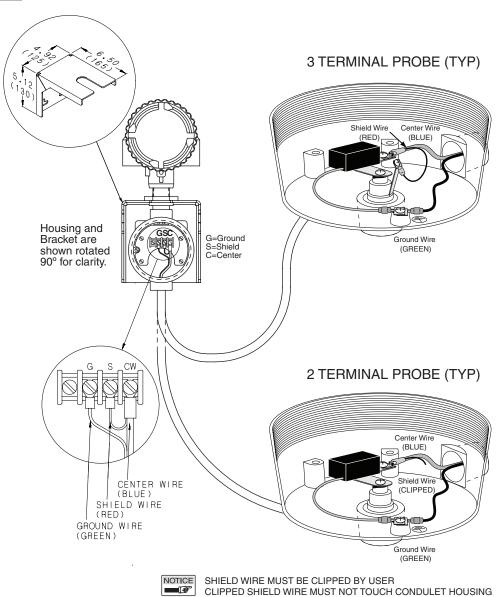


Figure 2-7

Sensing Element Connection (Remote Mounting)

#### 2.9 Calibration

The Intellipoint<sup>™</sup> model RLT (Standard Sensitivity) and RPT (High Sensitivity) feature Auto-Cal calibration. Auto-Calibration is suitable for liquid and slurry applications. For applications such as granular materials, interface measurement of two liquids, and plugged chute installations, a Manual Calibration IntelliPoint is recommended.



If you purchased an Auto-Cal Intellipoint and have determined that you require a Manual Calibration Intellipoint based on the Application Guide, please contact our field service department at 1-800-527-6297 (US and Canada) or 215-674-1234 (International Customers).

#### 2.9.1 Using the Intellipoint with Auto-Calibration

After the Intellipoint is installed in the vessel, simply apply power. The Intellipoint electronic unit will auto calibrate.



Caution – The material being measured must be below the sensing element when power is applied (Sensing element uncovered).

Calibration is complete.

If power has been applied to the Intellipoint prior to installation (on a test bench) or, if the Intellipoint is moved from one vessel to another, RECAL is necessary for the unit to capture the new air value.

Merely press and hold the "ReCal" button (shown in Figure 2-4) for five (5) seconds. After five seconds, the two LED's flash for sixty seconds before reset occurs. [Remove power from the Intellipoint while the LED's are flashing and reset will occur immediately].

The Intellipoint is now ready for installation.

#### 2.9.2 IntelliPoint Calibration Mode change

The IntelliPoint was shipped in a calibration mode that was determined to meet the needs of the application for which it was originally sold. If, for some reason, the IntelliPoint is used on a different application, or for other reasons it is determined that a different calibration mode should be used, use the following procedure to make a calibration mode change.

Each IntelliPoint has 4 different Calibration Modes that are available, dependant on the model purchased.

#### 2.9.3 Available IntelliPoint calibration modes:

#### Standard Sensitivity systems (RL, RN, RT, RV model series prefix):

**Mode 1:** Auto-Cal 2 pF.

This mode provides a 2 pF preload; alarm setpoint varies depending on material and coating deposit changes.

Mode 2: Fixed Cal 2 pF.

This mode provides a 2 pF preload; alarm setpoint is locked to starting capacitance value recorded at system start-up.

Mode 3: Auto-Cal 10 pF.

This mode provides a 10 pF preload; alarm setpoint varies depending on material and coating deposit changes.

Mode 4: Fixed Cal 10 pF.

This mode provides a 10 pF preload; alarm setpoint is locked to starting capacitance value recorded at system start-up.

#### High Sensitivity systems (RH, RP model series prefix):

Mode 1: Auto-Cal 0.5 pF.

This mode provides a 0.5 pF preload; alarm setpoint varies depending on material and coating deposit changes.

**Mode 2:** Fixed Cal 0.5 pF.

This mode provides a 0.5 pF preload; alarm setpoint is locked to starting capacitance value recorded at system start-up.

Mode 3: Auto-Cal 2 pF.

This mode provides a 2 pF preload; alarm setpoint varies depending on material and coating deposit changes.

Mode 4: Fixed Cal 2 pF.

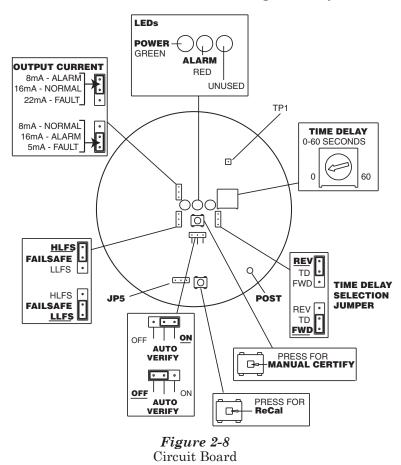
This mode provides a 2 pF preload; alarm setpoint is locked to starting capacitance value recorded at system start-up.

#### **Calibration Mode changes**



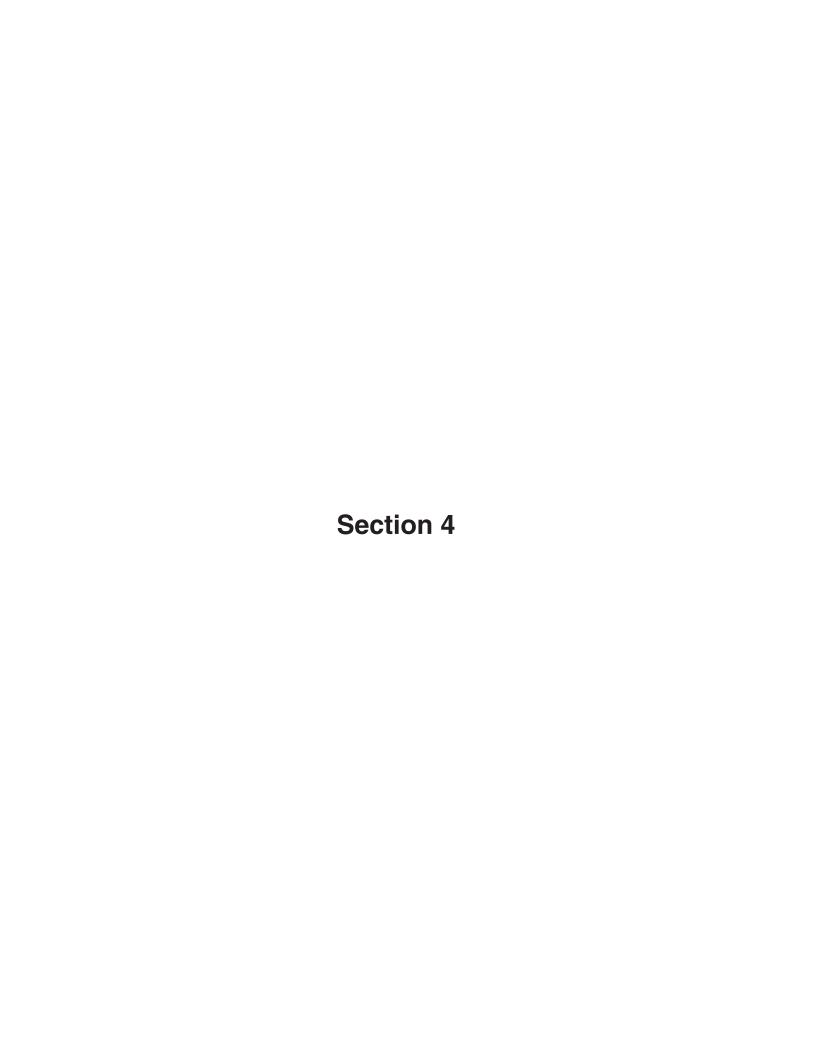
Mode Selection change must be performed with the sensing element in air (Material below sensing element).

- 1. On the RF circuit board (Figure 2-8), temporarily remove the shunt jumper from the "Time Delay Selection Jumper" and place it on pins 1 & 2 of JP5. The green LED will go out, and the red LED's will begin to flash. The number of flashes indicates which mode the unit is in: 1, 2, 3, or 4.
- 2. To change modes, press and hold the ReCal button (next to JP 5). The unit will cycle through the modes: first it will flash one time then pause, this indicates mode #1. It will then flash twice then pause, indicating mode #2, then mode #3, etc. It will scroll through all 4 modes then start over again at mode #1. Release the button when it reaches the desired mode. The LED's will now flash the number of times indicating which mode has been selected.
- 3. Remove the shunt from pins 1 & 2 of JP5 and replace it on the "Time Delay Selection Jumper" pins from which it was removed. The unit will remain in the new selected calibration mode. Put the lid back on the housing securely.



## **Section 3: Spare Parts List**

O-ring	250-1-75
Housing ¾-inch NPT Conduit Entry	260-2-540
Housing M20 Conduit Entry	260-2-542
Input/Output Module	385-48-15
Circuit Board RLT - Standard Sensitivity Auto Ca RPT - High Sensitivity Auto Cal RMT - Standard Sensitivity Manual RGT - High Sensitivity Manual Cal	385-48-19-2 al Cal 385-48-10-2
Integral Sensing Element Cable	380-9000-97



#### Section 4: **Troubleshooting**





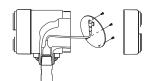
#### WARNING:



If IntelliPoint instrument is located in a hazardous environment. do not open enclosure cover or make/break any electrical connections without first disconnecting electrical power at the source. Ensure that wiring, electrical fittings and conduit connections conform to electrical codes for the specific location and hazard level.

#### 4.1 **Testing Sensing Element**

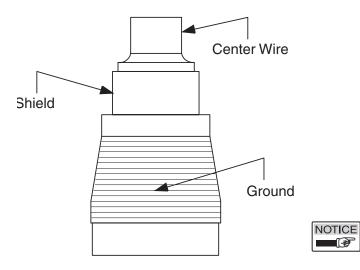
To test the sensing element, disconnect the integral cable. See Figure 4.1.



#### Sensing Element Circuits Side

Expect the following measurements:

Three Terminal Probes without Shield Tab



sensor, minimum acceptable values are:

When tank level is known to be below the

CW-G 1000 ohms. CW-S 600 ohms. S-G 300 ohms.



If the readings are less than the minimum acceptable values:

- 1. Check to see if tank is full, or if a severe coating is present.
- 2. Clean sensor and re-measure the sensor resistances.

Note: Low resistance readings are acceptable if the sensor is covered with a conductive liquid. Also, low resistance readings can be the result of material lodging in a long mounting nozzle. Refer to Figure 2-2.

Note: A reading of zero ohms usually indicates a metal-to-metal short circuit. Check for contact with tank wall, mounting nozzle, or other tank structure.

Measured Resistance (Sensor dry and clean):

Center Wire - Shield Center Wire - Ground ∞ Ohms ∞ Ohms

Shield - Ground

Ohms

NOTICE 

Resistance readings must be taken using an analog ohmeter set to Rx1000 scale.

Figure 4.1 Testing Sensing Element

#### 4.2 **Testing Electronic Unit**



This test is only a test of the electronic unit for troubleshooting purposes, and does not serve as a Verify or Certify test of the complete system.

Use the following steps to test the electronic unit:

1. Be sure the environment is safe before removing the lid from the housing.



- If possible to access the sensing element with the material below the sensor, or remove the IntelliPoint from the vessel, use your finger to touch TP1 (Shown in Figure 2-4) while holding any bare metal portion of the instrument housing with the other hand. The system should go to its alarm state.
- Again with no material touching the sensing element, touch the tip of the sensing element with your finger, while holding any bare metal portion of the instrument housing with the other hand. The system should go to its alarm state.
- 4. If the IntelliPoint changes to the alarm state while touching test point TP 1, but not when touching the tip of the sensor, in most cases, the interconnecting cable is faulty. See Section 4.5: Testing Integral Cable, or Section 4.6 Testing Remote Cable.
- 5. If IntelliPoint changes state while touching test point, but not when touching tip of sensor, in most cases, integral cable is faulty. See Section 4.5: Testing Integral Cable.
- 6. If IntelliPoint is stuck in one state:



A. Remove power.

B. Disconnect coax cable that joins sensing element to electronic unit.

C. Apply power.



D. Repeat steps 3 and 4.

- E. If IntelliPoint changes state with sensing element disconnected, in most cases, sensing element is faulty. See Section 4.1: Testing Sensing Element.
- 7. If there was no action in any of steps 2, 3, or 4 and unit appears dead:

A. Remove and then reapply power.
B. Press ReCal Button (Shown in Figure 2-4).
C. Observe that green LED flashes for about 60 seconds.

D. Green LED should be lit after 60 seconds.

E. Touch test point (Shown in Figure 2-4) with your finger.

F. Alarm & Relay should change state. If so, circuit board is working properly.

- G. Reinstall instrument and press **ReCal** Button.
- 8. If IntelliPoint fails all of above tests, in most cases instrument is faulty. Use a replacement Input/Output Module (**IOM**) or circuit board to determine fault. *Consult factory*.

#### 4.3 Over Range

If Red LED is flashing quickly (4 times/second), IntelliPoint has detected that uncovered sensing element capacitance exceeds limits of transmitter. Consult factory for pad capacitor values and instructions.

#### 4.4 Under Range

If Red LED is flashing slowly (once per second), IntelliPoint has detected that pad capacitor value is too large. Consult factory for pad capacitor values.

#### 4.5 Testing Integral Cable

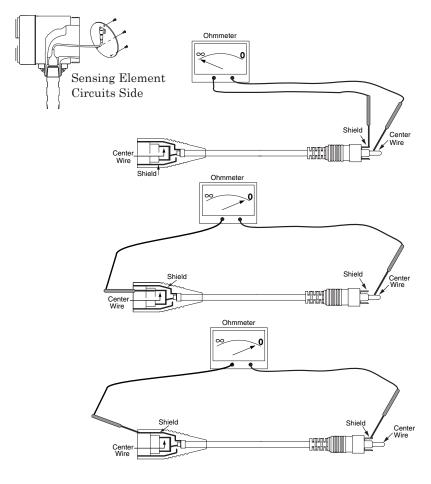
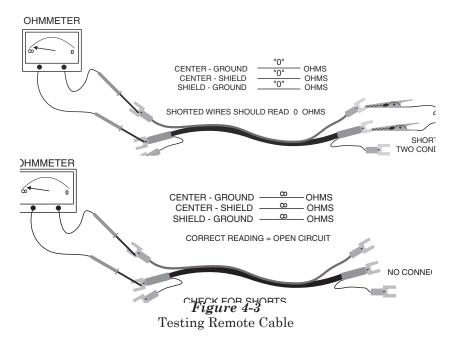


Figure 4-2
Testing Integral Cable

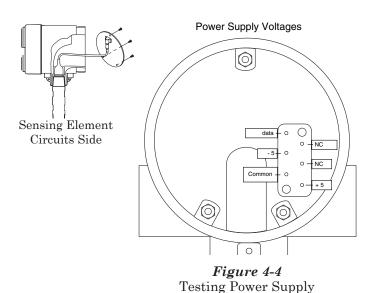
#### 4.6 Testing Remote Cable



#### 4.7 Testing Power Supply

Power supply can be tested separately as follows:

- 1. Remove power from electronic unit.
- 2. Remove three screws holding circuit board into housing.
- 3. Disconnect sensing element connection. See to Section 2.7 Sensing Element Connection.
- 4. Reapply power.
- 5. Using a DC voltmeter, measure voltage from -5 to Common and +5 to Common. Correct readings are -5 to -6 and +5 to +6 Vdc. *See Figure 4-4*.



#### 4.8 Factory Assistance

AMETEK Drexelbrook can answer any questions about The Z-tron III series instrument. Call Customer Service at 1-800-553-9092 (US and Canada) or +1 215 674-1234 (International).

If you require assistance and attempts to locate the problem have failed:

Contact your local Drexelbrook representative,



**Telephone** the Service department toll-free:

- 1-800-527-6297 (US and Canada)
- +1 215 674-1234 (International)

FAX: Service Department + 215-443-5117 E-Mail: drexelbrook.service@ametek.com

Please provide the following information:

- Instrument Model Number
- Sensing Element Model Number and Length
- Original Purchase Order Number
- · Material being measured
- Temperature
- Pressure
- Agitation
- Brief description of the problem
- Checkout procedures that have failed

#### 4.9 Field Service

Trained field servicemen are available on a time-plusexpense basis to assist in start-ups, diagnosing difficult application problems, or in-plant training of personnel. Contact the service department for further details.

#### 4.10 Customer Training

Periodically, AMETEK Drexelbrook instrument training seminars for customers are held at the factory. These sessions are guided by Drexelbrook engineers and specialists, and provide detailed information on all aspects of level measurement, including theory and practice of instrument operation. For more information write to:

AMETEK Drexelbrook, Communications/ Training Group or call 215-674-1234.

#### 4.11 Equipment Return

In order to provide the best service, any equipment being returned for repair or credit must be pre-approved by the factory.

In many applications, sensing elements are exposed to hazardous materials.

- OSHA mandates that our employees be informed and protected from hazardous chemicals.
- Material Safety Data Sheets (MSDS) listing the hazardous materials to which the sensing element has been exposed MUST accompany any repair.
- It is your responsibility to fully disclose all chemicals and **decontaminate** the sensing element.



**To obtain a return authorization** (RA#), contact the Service department at 1-800-527-6297 (US and Canada) or + 215-674-1234 (International).

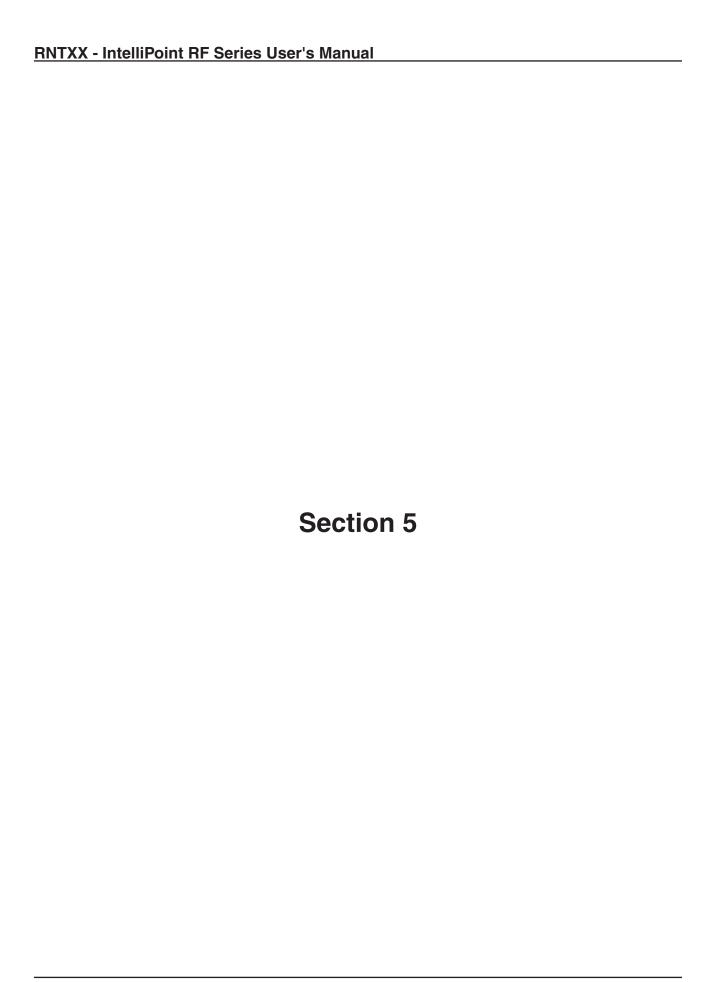
- Please provide the following information:
- Model Number of Return Equipment
- · Serial Number
- · Original Purchase Order Number
- Process Materials to which the equipment has been exposed.
- MSDS sheets for any hazardous materials
- Billing Address
- Shipping Address
- Purchase Order Number for Repairs
- Please include a purchase order even if the repair is under warranty. If repair is covered under warranty, you will not be charged.

Ship equipment freight prepaid to:

AMETEK-DREXELBROOK. 205 KEITH VALLEY ROAD HORSHAM, PA 19044-1499 COD shipments will not be accepted

# 4.12 RF Point Level Troubleshooting Guide

Symptom	Possible Cause	Solution	See Section
Switch is in alarm and will not clear	Sensor is coated by a conductive material and the Cote-Shield™ element does not extend far enough into the vessel	Need a sensor with a longer Cote-Shield element. Rule of thumb is nozzle length + expected wall coating + 2 inches.	Section 2.2
	Fail Safe switch is set to the wrong setting	Check to make sure the fail safe switch is in the correct position	Section 2.5.3
	Active section of sensor is touching an internal structure or material is bridging active to ground.	May be able to shorten sensor (consult factory) or relocate sensor.	Appendix A
	Connection cable or harness between unit and sensor is damaged	Check connection cable for shorts, opens, or damage and proper termination	Section 4.5, 4.6
	Flexible sensor is swaying and active is touching vessel or structure	Add 1 or 2 seconds of reverse acting time delay.	Section 2.5.1
Switch stays in alarm for extended period after level falls below sensor	Material bridging from active to tank structure	May be able to shorten sensor (consult factory) or relocate sensor.	Appendix A
	Time delay may be active	Make sure time delay pot is full counterclockwise.	Section 2.5.1
Switch does not respond to material	There may not be enough active to "see" an insulating material	Try changing to high sensitivity or adding active length to sensor	Appendix A
	Switch was calibrated with sensor covered by material	Make sure material level is below sensor and re-calibrate	Section 2.8.2
	Granular material – Active section is not getting enough coverage due to angle of repose	Relocate sensor to get more coverage or lengthen active. Changing to high sensitivity may also help.	Appendix A
	Connection cable or harness between unit and sensor is damaged	Check connection cable for shorts, opens, or damage and proper termination	Section 4.5, 4.6
Switch delays in responding to material	Reverse acting time delay may be active	Check time delay settings to make sure they are correct	Section 2.5.1
LED's are Flashing	Flashing LED's indicate one of two things. Over Range / Under Range	Consult instruction manual to determine which of the three symptoms are experienced.	Section 4.3, 4.4, 2.5.6
Over Range indicates that the standing capacitance of the sensing element in the vessel is to large to allow calibration	A long sensing element may generate too much standing capacitance to calibrate out	Padding is required – consult factory	Section 4.3
	The sensor could be touching an internal tank structure	May be able to shorten sensor (consult factory) or relocate sensor.	Appendix A
	Switch was calibrated with sensor covered by material	Make sure material level is below sensor and re-calibrate	Section 2.8.2
	Improper wiring connection (Remote Switches)	Check remote cable connections to confirm they are correct.	Section 2.7
Under Range indicates that the electronic unit is not seeing enough capacitance.	ThePoint ™ - Electronic unit is not attached to back board	Remove electronic unit and make certain that connection pins are not damaged. Re inset electronic unit making sure it is connected to back board.	Section 4.3
	Unit is damaged	Consult factory	Section 4.8
Fault Indicates the Auto- Verify feature has detected a problem.	Sensing Element is Damaged	Check Sensing Element for Damaged	Section 2.5.6
	Connecting Cable is Damaged	Check connection cable for damage, shorts, and proper termination	Section 4.5, 4.6
	Electronic Unit is damaged	Consult factory	Section 4.8
Green Power LED is out	Electronic unit is not getting power	Check power source to make sure proper	Section 2.3
Clock towar EED to out		power is supplied and connections are correct	



### **Section 5: Specifications**

**Technology:** RF/Capacitance

Calibration: None

Modes of Operation: High and Low level

**Repeatability:** 2mm (0.08 inch) conductive liquids

**Response Time:** Less than 1 second

**Time Delay:** 0 to 60 seconds forward and reverse acting

Ambient Electronics: -30 to 70°C (-22 to 158°F) ATEX

-40 to 70°C (-40 to 158°F) FM

Storage Temperature:  $-40 \text{ to } 85^{\circ}\text{C} (-40 \text{ to } 185^{\circ}\text{F})$ 

**Indicators:** LEDs: Green Power, Red Alarm Status

**Self-Check:** Continuous AutoVerify and Manual Certify

Power Supply: 13 to 30 VDC

Note: The minimum supply voltage at the transmitter terminal is: 13 VDC at 22mA (Fault) 19 VDC at 5mA (Fault)

**Power Consumption:** 1 watt maximum

Output: 8 mA - Alarm

16 mA - Normal 22 mA - Fault (or field-selectable) 8 mA - Normal 16 mA - Alarm

5 mA - Fault

**Housing (Electronics):** Dual Compartment, powder-coated

aluminum with two cable entries

Cable Entry:  $M20 \times 1.5 \text{ ATEX}$ 

34-inch NPT FM/CSA

Ingress Protection: IP66 NEMA 4X

#### 5.1 Approvals



Explosion-proof for use in Class I, Division 1, Groups A, B, C, and D, Dust-Ignition proof for use in Class II and III, Division 1, Groups E, F, and G; Non-incendiary for use in Class I, Division 2, Groups A, B, C, and D; Suitable for use in Class II and III, Division 2, Groups F and G Hazardous (Classified) Indoor and Outdoor (Type 4, 4X, IP66) Locations with Intrinsically Safe connections to Class I, II, and III, Division 1, Groups A, B, C, D, E, F, and G Hazardous (Classified) locations in accordance with control drawing 420-0004-173-CD; Intrinsically Safe for use in Class I, II, and III, Division 1, Groups A, B, C, D, E, F, and G hazardous (Classified) locations in accordance with entity requirements and control drawing 420-0004-173-CD.

#### **ATEX**



#### Integral



II 1 GD EX ia IIC T5...T2 T 90°C NEMKO 03 ATEX1612X **( 6** 0344

Temperature Class Process Temperature

T5	100°C
T4	135°C
T3	200°C
T2	230°C



#### Remote



II 1 GD EX ia IICT5...T2 T90°C NEMKO 03 ATEX1612X



#### Special Condition for Safe Use

Impact and friction hazards shall be considered when the transmitter is used in category II 1 G according to EN50284 clause 4.3.1

#### 5.1 Approvals (Continued)



Class I, Groups A,B,C, and D with Intrinsically Safe Probe; ClassII, Groups E, F, and G; Class III

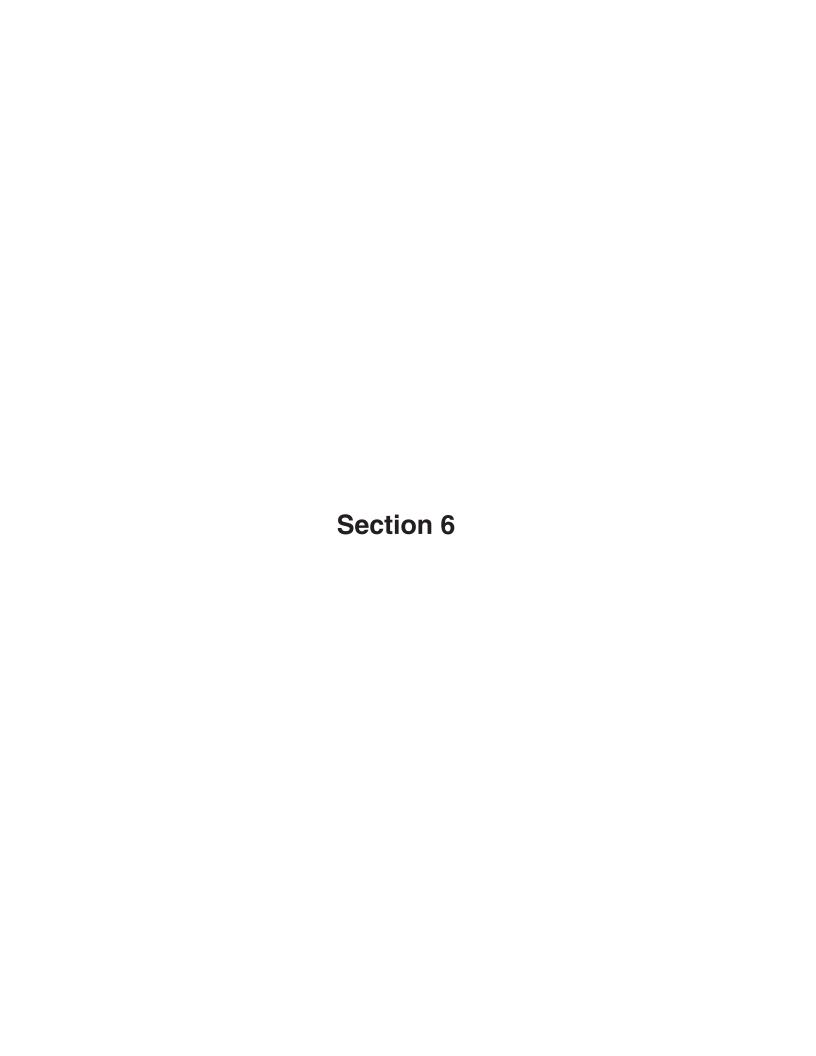
IntelliPoint RF Point Level System RXL4 Series; Rated supply: 18...200Vdc or 85...250Vac max.; 400Hz, 2W Relay: 250V, 5A with or without optional remote sensing element connection box; Temperature Code T5; Maximum Ambient Temperature +70C; CSA Enclosure Type 4X.

IntelliPoint RF Two-Wire Point Level System RXT4 Series; Rated 30Vdc max., 140mA max. with or without optional remote sensing element connection box; Temperature Code T4; Maximum Ambient Temperature +70C; CSA Enclosure Type 4X.

**Note:** The Intrinsically Safe Circuits remain internal to the device.

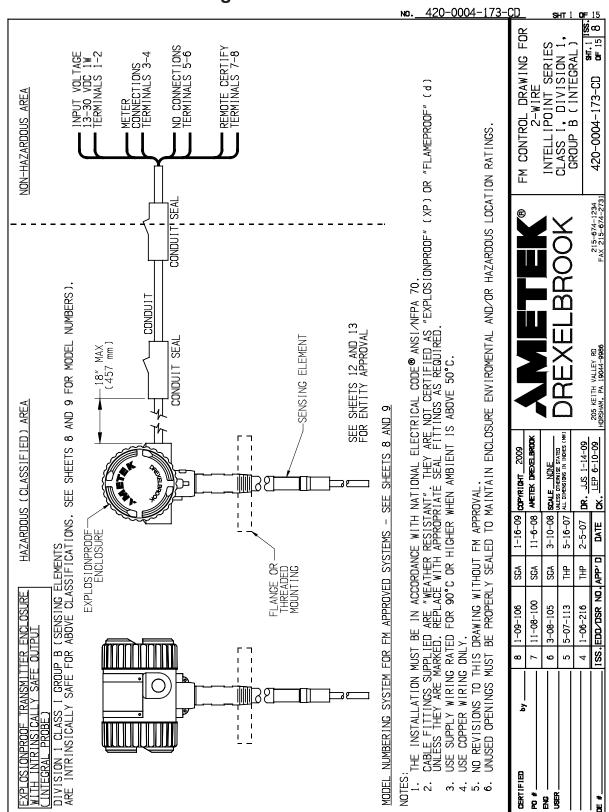
Class I, Div 2, Groups A, B, C, and D; Class II, Groups E, F, and G; Class III

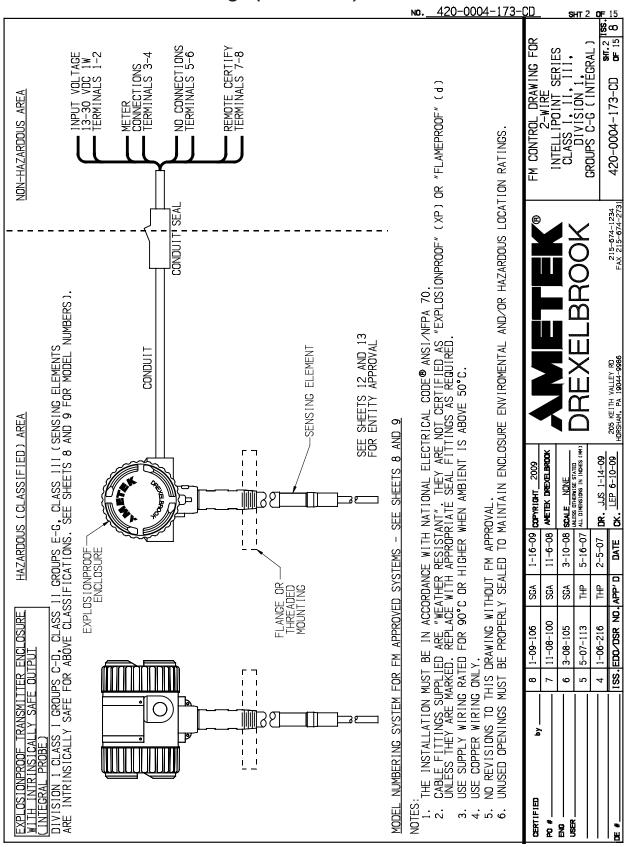
IntelliPoint RF Two-Wire Point Level System RXT4 Series; Rated 30Vdc max., 140mA max.; Temperature Code T4; Maximum Ambient Temperature +70C; CSA Enclosure Type 4X.

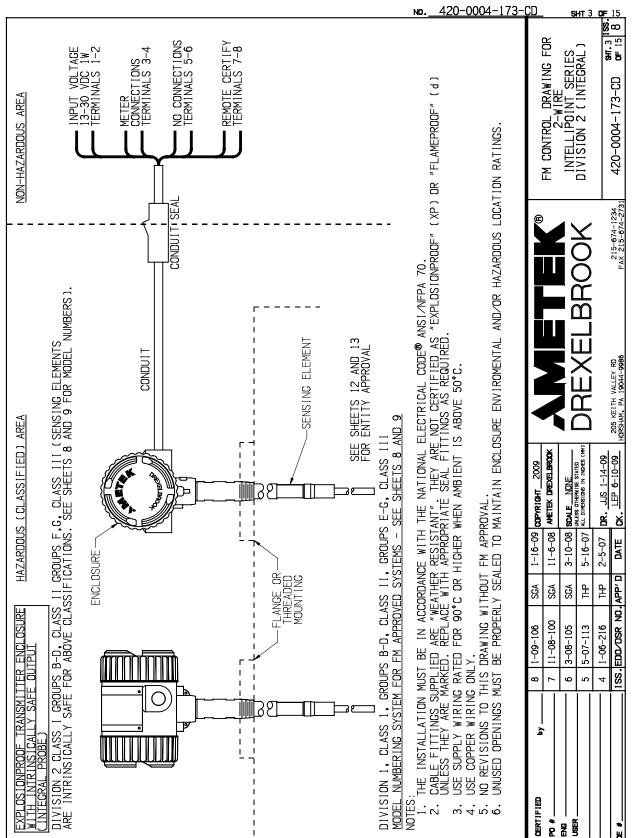


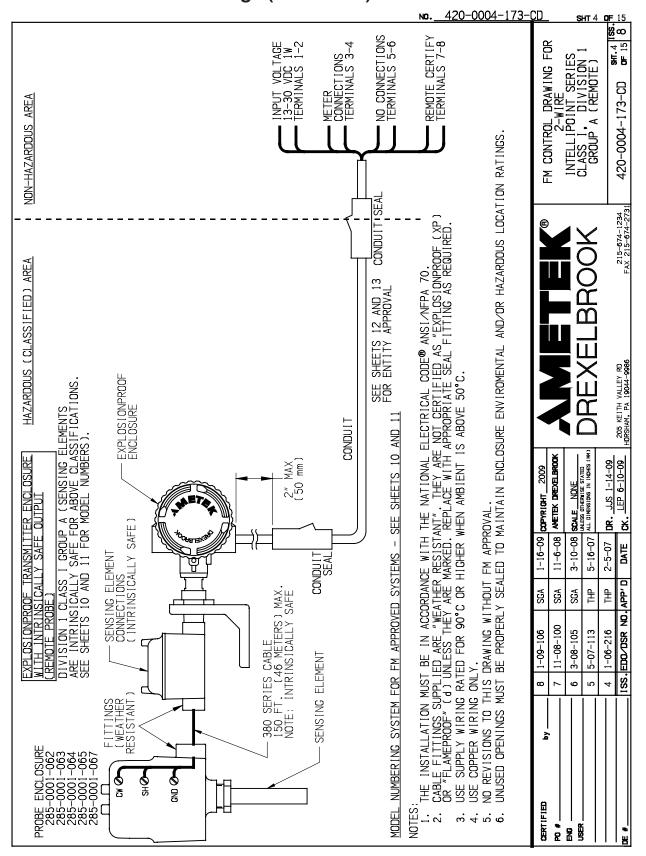
### **Section 6: Control Drawings**

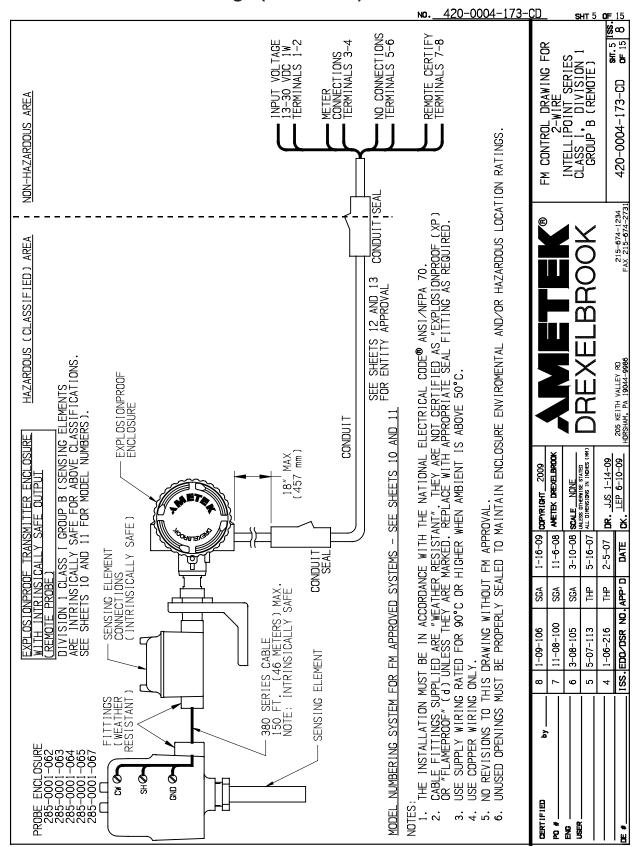
#### 6.1 FM Control Drawings

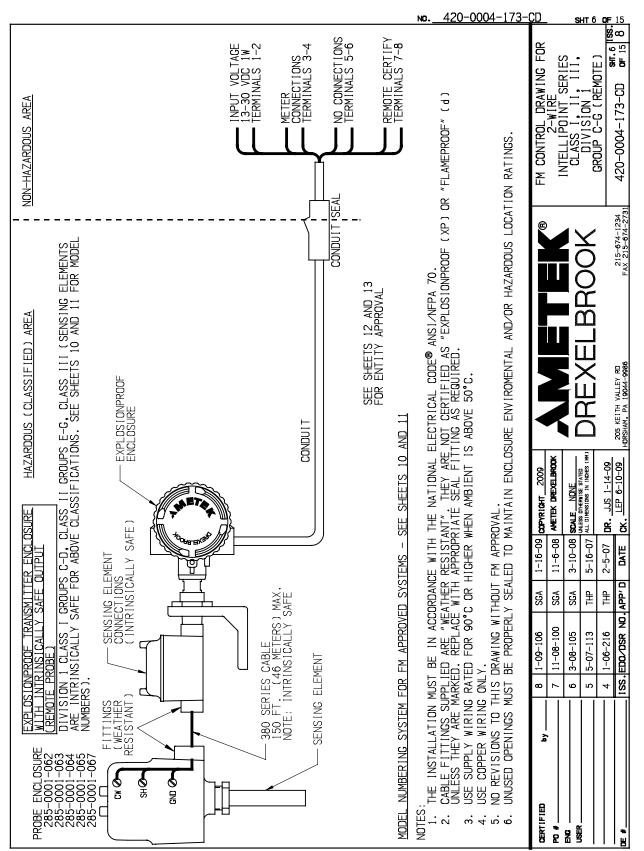


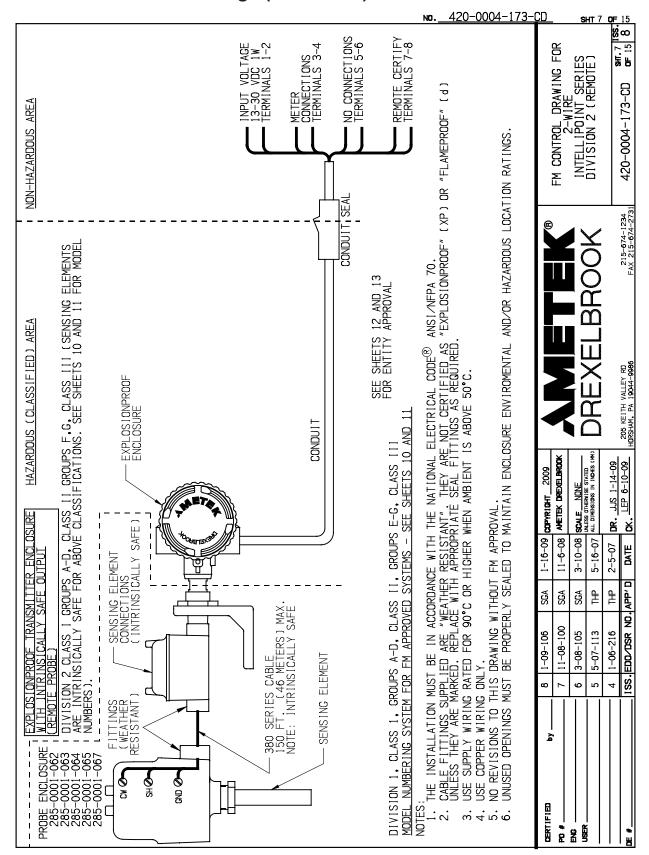




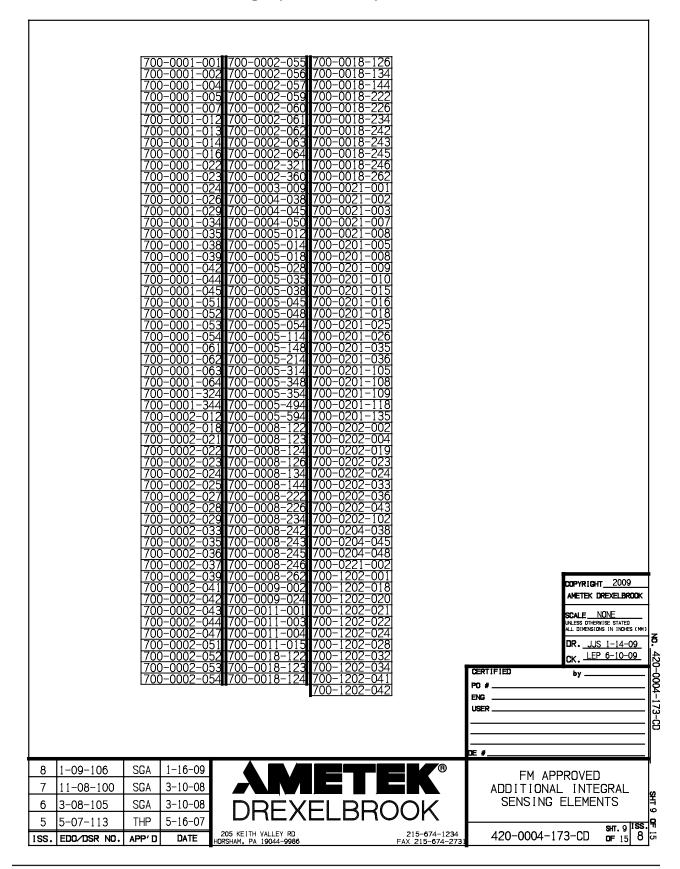






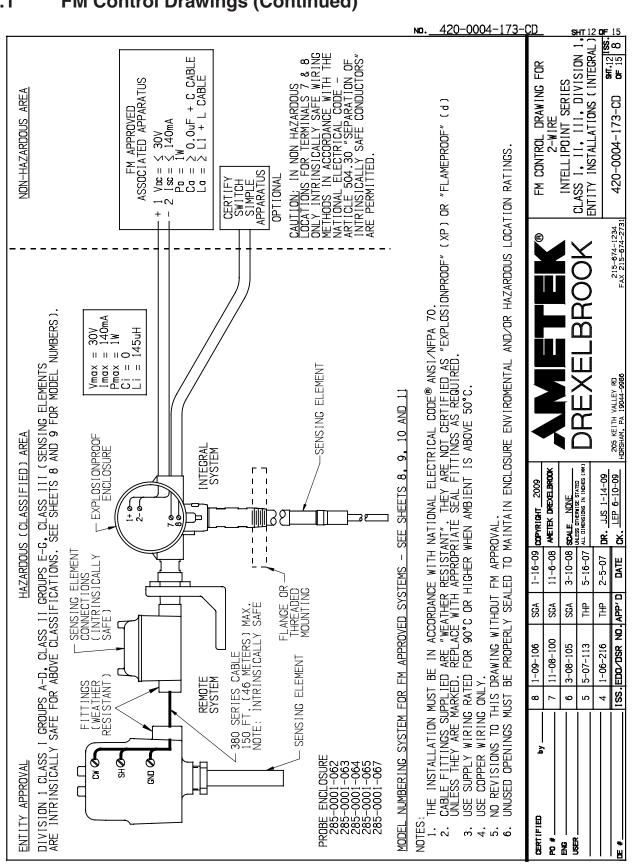


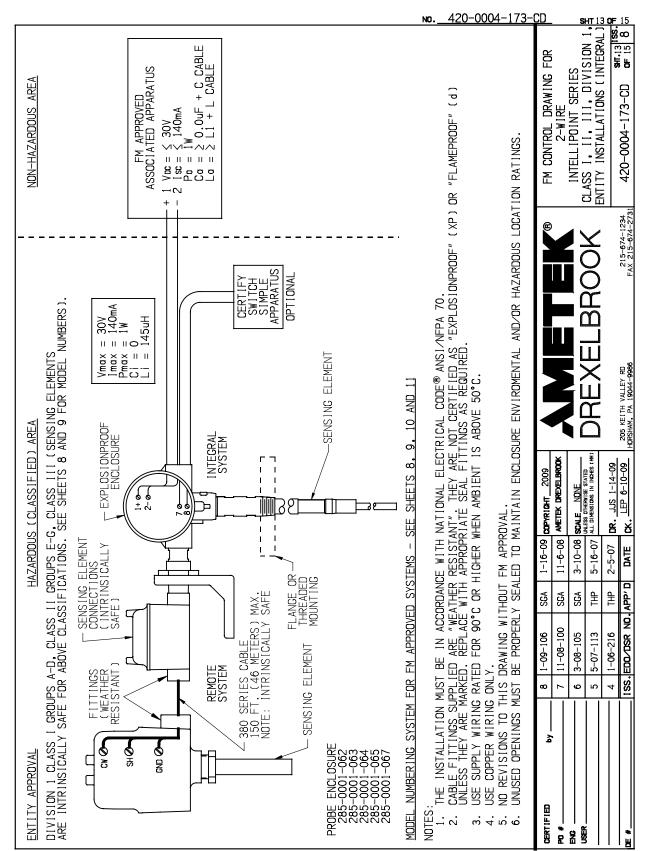
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a								N = NO-CAL (STD) L = S	TANDARD AUTO CAL	
								M = MANUAL SET POINT ADJUSTMENT T = 1	Opf AUTO CAL	
Ш		Ш			Ш		$\perp$	H = HI SENSITIVITY V = 1	Opf FIXED	
	٠.	Ш	_	_		_	$\perp$		II SENSITIVITY .5pf FIX	ED
+	b	_	_	_		_	+	b = OPTIONS ®		
++	3	_	_	+	Н	+	+	(STD)		
++	7	-	_	+		+	+	DUAL SEAL		
++	_	C	+,	+	Н	+	+	c = 1-9, A-K CABLE LENGTHS d = 0-3, 5, 6, OR Z SENSING ELEMENTS		
$+\!+$	+	H	+	e		+	+	e = 0-9, OR Z SENSING ELEMENTS		
++	+	H	+	+	Н	+	+	SENSING ELEMENTS		
+	+			0	Н	+	+	700-1202-001		
+		Ш	Τ,	1	-	$\top$	+	700-1202-012		
$\top$		Ш		2	_	$\top$	$\top$	700-1202-014		
				3				700-1202-018		
Ш				4				700-1202-041		
				6	_			700-1202-031		
$\sqcup$				7	_			700-1202-010		
Н	$\perp$	Ш	_	9		_	$\perp$	700-1202-033		
$\vdash$	+	Ш	!	0	-	$\perp$	$\perp$	700-0001-018		
$\vdash$	+	$\mathbb{H}$	+	1	_	+	+	700-0201-005		
$\vdash$	+	$\mathbb{H}$	+	3	_	+	+	700-0201-005 HAST C 700-0201-036		
+	+	H	+	4	-	+	+	700-0201-036		
+	+	H	+	5		+	+	700-0202-002		
+	+	H	+	6	-	+	+	700-0002-360		
H	+	Н	_	7		+	+	700-0202-036		
$\vdash$		Ш	$\dashv$	8	_	+	+	700-0001-022		
П		Ш	+	9		+	T	700-0002-023		
$\sqcap$		Ш	1	2 0	Ш	$\top$	$\top$	700-0209-002		
			- 3	3 1				700-0029-001		
				2				700-0029-002		
				3	_			700-0029-003		
Ш				4	_		$\perp$	700-0029-004		
Н		Ш		5	_	_	$\perp$	700-0029-005		
$\vdash$	_	Ш	_;	0		+	+	700-0207-001		
++	+		_	1	-	+	+	700-0207-002		
++	+	HH	+	3		+	+	700-0207-003 700-0207-004		
++	+	Н	+	4	_	+	+	700-0207-004		
+	+	Н	+	5		+	+	700-0207-006		
++	+	Н	1	5 0		+	+	700-0204-038		
+		Н		1	_	+	+	700-0204-002		
$\vdash$	$\top$			2		$\top$	$\top$	700-0204-048		
			7	ZZ				SEE SHEET 11 FOR ADDITIONAL APPROVED REMOTE SENSING ELEMENTS		
							f	f = A-F, $G$ , $H$ , $J$ , $K$ , $L$ $OR$ $Z$		2000
Ш		Ш					$\perp$	INSERTION LENGTH/COTE SHIELD LENGTH		COPYRIGHT 2009
Щ		Ш		_		_	A	6"/2" & 152.4mm/50.8mm		AMETEK DREXELBROOK
Щ.	4	$\sqcup$	_	_	Ш	+	В			SCALE NONE
$\vdash$	+	Ш	+	+	Ш	+	ļ <u>c</u>	12"/3.5" & 304.8mm/88.9mm		UNLESS OTHERWISE STATED ALL DIMENSIONS IN INCHES (MM
$\vdash$	+	H	+	_	Н	+	D E	18"/2" & 457.2mm/50.8mm		
$\vdash$	+	H	+	+		+	F	18"/3.5" & 457.2mm/88.9mm 18"/10" & 457.2mm/254mm		DR. JJS 1-14-09
$\vdash$	+	H	+	+		+	G	18"/NO CSL & 457.2mm/NO CSL		CK. LEP 6-10-09
+	+	Н	+	+	Н	+	Н	36"/10" & 914.4mm/254mm	CERTIFIED	by
	+	Н	+	+	Н	+	ij	36"/NO CSL & 914.4mm/NO CSL	P0 #	
$\vdash$	+	Ш	$\dashv$		Ш	+	K	48"/10" & 1219.2mm/254mm	ENG	
$\vdash$	+	H	+	$\top$	Н	+	TL.	60"/10" & 1524mm/254mm	USER	
$\sqcap$	$\top$	Ш	$\top$	$\top$	Ш	$\top$	Z	OTHER	1	
		Ш	丁		П		1	18"/6" & 457.2mm/152.4mm	]	
Ш			Ⅱ				2	12"/6" & 304.8mm/152.4mm	]	
	_				_		_		DE #	
8	11-	09-	-10	6		SG/	Ţ	1-16-09	EM + 5555	
	t								FM APPROVE	
7	111	-08	<u>- 1</u>	υU	+	SGA	١.		2-WIRE INT	
	I٦	Λ <u>8</u> -	-10	5		SGA	\	3-10-08 DREXELBROOK	MODEL NUMBER	RING SYSTEM
6	13-	vu								
	t —				T	TLIF	, I			
6 5	t —	0 <del>0</del>				THE	<u> </u>	5-16-07  DATE HOPSHAM PA 10044-008A FAX 215-674-2234	420-0004-17	знт. <sub>10</sub> iss ′3-CD ог <sub>15</sub> 8

	701-mnd   = m = n = 0 = p = q = r = s =	FAMI FAMI FAMI FAMI O TH O TH FAMI FAMI FAMI	s-† LE LY NO. LY NO. LY NO. ROUGH ROUGH LY NO. LY NO. LY NO.	VEL PRO  0, 4 0 THRO 0 THRO 9, BLAN 9 0 THRO 0 THRO 0 THRO 0 THRO	DBE DUGH 9, E DUGH 9, E DUGH 9, E DUGH 9, E	BLANK BLANK BLANK BLANK	NG ELEMEN		NOT AFF	FECT S	<b>A</b> FETY	
								CER PO ENG USE	R	SCALE_ UNLESS OTHER ALL DIMENS	DREXELBROOK  NONE  PRISE STATED ORS IN INDES (PM) PS 1-14-09 P6-10-09	No. 420-0004-173-CD
8 7 6 5 <b>ISS.</b>	1-09-106 11-08-100 3-08-105 5-07-113 EDO/DSR NO.	SGA SGA SGA THP	1-16-09 3-10-08 3-10-08 5-16-07 DATE	DF 205 KEITH V HORSHAM, PA 1	REXE		OOK  215-674-12 FAX 215-674-		FM AF ADDITION SENSING 420-0004-	ELEMEN	OTE	SHT 11 OF 15

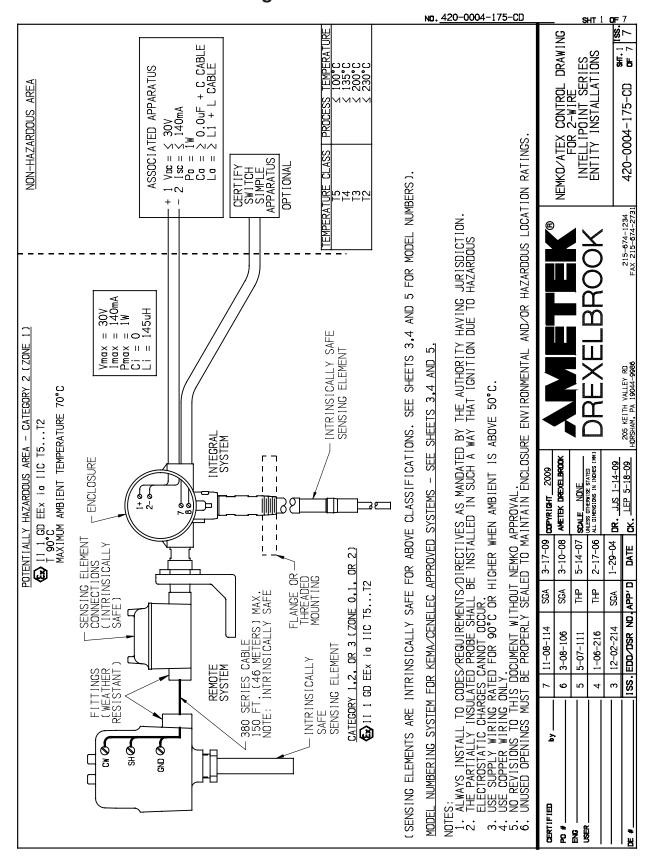


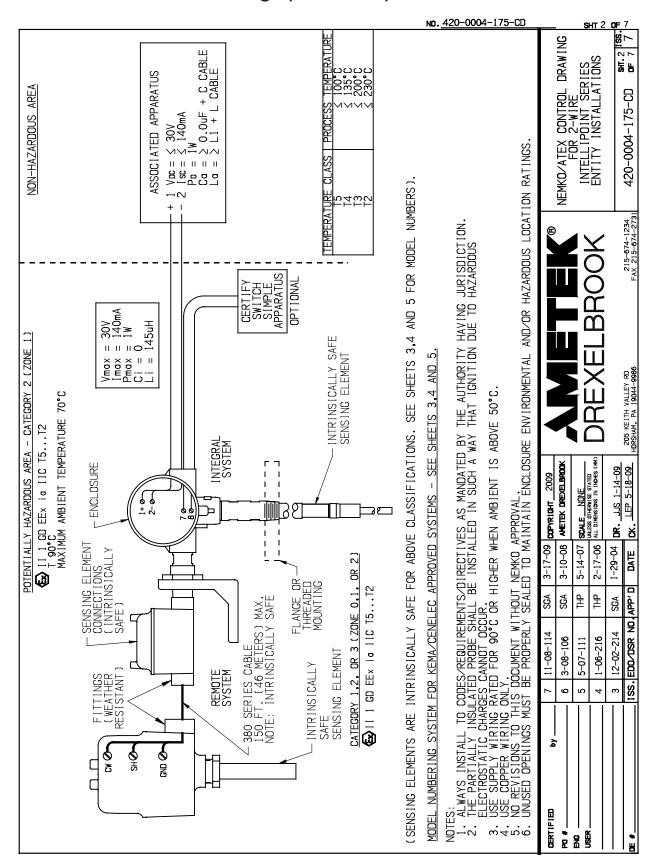


										С	OLU	JMI	VS.	11 AND UP DO NOT AFFECT SAFETY	
1	2	3	4	5	6	7	8	9	10	11	_	_			
		R	_		c	0		d	-	*		*	f		
_	a	-		+		╁	Ŭ	i u	H	† ·	Ė	Ė	_	a = SIL LEVEL 1 OR 2	
+	u	$\dashv$	ь	$\dashv$	$\dashv$					-				b = OPTIONS	
		_	U							+				N = NO-CAL (STD) 2pF FIXED	L = STANDARD AUTO CAL 2oF AUTO
+	-	$\dashv$		$\dashv$		+				-				'	E = STANDARD AUTO CAE ZPI AUTO
	$\dashv$	-	+	$\dashv$	С									0 = 01 110110	
	_	-		$\dashv$		-				-				3 = (STD)	
_	_	$\dashv$		$\dashv$	-	-				+-				7 = DUAL SEAL	
_	_	_		_	_	-				-				C = DUAL SEAL	TO
_	_	-		$\dashv$	_	-		d		-				d = 0, 1 OR Z SENSING ELEMEN	
	_	_		_	_				е	-				e = 0-4, 6-9, Z SENSING ELEM	EN12
	_			_				_		-				SENSING ELEMENTS	
		_			_	-		0	<u> </u>	-				700-1202-021	
		_			_	-			1	-				700-1202-022	
									2					700-1202-024	
_	4		4	_					3	_				700-1202-028	
$\perp$	4		4		_				4	_				700-1202-042	
									6					700-1202-032	
		_							7					700-1202-020	
									9					700-1202-034	
								1	1					700-0201-005	
									2					700-0201-005 HAST C	
									3					700-0201-036	
									6					700-0002-360	
									7					700-0202-036	
									8					700-0001-022	
									9					700-0002-023	
								Z	Ζ					SEE SHEET 9 FOR A LIST OF OTHER APPROVE	D INTEGRAL SENSING ELEMENTS
													f	f = A-F, G, H, J, K, L OR Z	
														INSERTION LENGTH/COTE SHIELD L	ENGTH
													Α	6"/2" & 152.4mm/50.8mm	
													В	12"/2" & 304.8mm/50.8mm	
													С	12"/3.5" & 304.8mm/88.9mm	
													D	18"/2" & 457.2mm/50.8mm	COPYRIGHT 2009
													Ε	18"/3.5" & 457.2mm/88.9mm	AMETEK DREXELBROOK
													F	18"/10" & 457.2mm/254mm	SCALE NONE
													G	18"/NO CSL & 457.2mm/NO CSL	UNLESS OTHERWISE STATED ALL DIMENSIONS IN INCHES (MM)
													Н	36"/10" & 914.4mm/254mm	DR. JJS 1-14-09
													J	36"/NO CSL & 914.4mm/NO CSL	
													K	48"/10" & 1219.2mm/254mm	CERTIFIED by
													L	60"/10" & 1524mm/254mm	P0 #
													Z	OTHER	ENG
$\dashv$	1								H	1			1	18"/6" & 457.2mm/152.4mm	CK. LEP 6-10-09  CERTIFIED by  PO #  ENG USER
$\dashv$	$\dashv$		$\dashv$	$\dashv$					H	+			2	12"/6" & 304.8mm/152.4mm	
							1	1		1	1		_	12 : 1 1 00 · · · · · · · · · · · · · · · ·	DE #
	Τ.	. ^	_	100	_	_	C 4	٦,	_ 1 /		T				ì
<u>8</u>	$\neg$	<u>l –0</u>				_	GA CA	$\neg$		5-09	_		1	<b>LMETEK</b> ®	FM APPROVED INTEGRAL
7_	$\neg$	11-				-	GA	$\neg$		30–0	-	4			2-WIRE INTELLIPOINT MODEL NUMBERING SYSTEM
6	43	3-0	8-	105	<u> </u>	S	GA	13	3-10	90-08	4			REXELBROOK	SIL SYSTEMS
5	_[5	5-0	7-	113	3	L⊺	ΗP	5	<u>5-16</u>	5-07		l			eur taliss.
ISS	T	EDO.	/DS	iR I	NO.	AF	P'[	3	DA	\TE				TH VALLEY RD 215-674-1234 PA 19044-9986 FAX 215-674-273	

	Т	П	П	Т	Τ		llcc	LU	MNS	3 11 AND UP DO NOT AFFECT SAFETY		
		5				10	111	12 1:	3 14			
S a l	R b	Ť	c ·	d (	) e	f	*	* *	* g			
a	+	Н	4	+	+	$\vdash$	Ш	_	$\perp$	a = SIL LEVEL 1 OR 2		
+	b	Н	╫	+	+	$\vdash$	H	+	+	b = OPTIONS N = NO-CAL (STD) 2pF FIXED	L = STANDARD AUTO CAL	2°E VIITO
+	+	H	c	+	+	$\vdash$	Н	+	+	c = OPTIONS (8)	L = STANDARD AUTO CAL	ZDF AUTU
++	+	H	₩	+	+	$\vdash$	Н	+	+	3 = (STD)		
		П	#	Ť	$\top$	Н	Ш	$\top$	$\top$	7 = DUAL SEAL		
	T	П	П.	<u> </u>	T	Т		1		d = 1-9, A-K CABLE LENGTHS		
					е					e = 0-3, 5, 6, OR Z SENSING ELEMENTS		
$\perp$		Ш	Щ	1	┸	f		_	$\perp$	f = 0-9, OR Z SENSING ELEMENTS		
++	+	$\vdash$	4	+	+	Ļ	-	_	+	SENSING ELEMENTS		
+	+	Н	+	+	10	0	-	+	+	700-1202-001 700-1202-012		
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$\dashv$	+	H	╫	$^{+}$	+	3	Н	+	+	700-1202-018		
$\top$		Ħ	#	Ť	T	4		$\top$		700-1202-041		
						6				700-1202-031		
						7				700-1202-010		
$\perp$		Ш	Щ	1	1	9	Ш	_	$\perp$	700-1202-033		
+	-	Н	#	+	1	0		+	$\perp$	700-0001-018		
+	+	+	#	+	+	2	$\mathbb{H}$	+	+	700-0201-005 700-0201-005 HAST C		
++	+	+	+	+	+	3	₩	+	+	700-0201-005 HAST C 700-0201-036		
+	+	+	+	+	$^{+}$	4	-	+	+	700-0202-002		
$\dashv \dagger$	+	$\forall$	$\dagger$	+	$^{\dagger}$	5	$\parallel \parallel$	+	$\top$	700-0202-043		
	I	П	╨		İ	6		I		700-0002-360		
		П				7	_			700-0202-036		
		Ш	Ш	$\perp$	$\perp$	8	_		$\perp$	700-0001-022		
+	_	Н	#	+	+	9	_	+	+	700-0002-023		
+	+	H	+	+	_	0	_	+	+	700-0209-002		
+	+	H	+	+	+3	2	Н	+	+	700-0029-001 700-0029-002		
++	+	H	+	+	+	3	Н	+	+	700-0029-003		
$\dashv$	+	Ħ	#	Ť	$\top$	4		$\top$	$\top$	700-0029-004		
				T		5				700-0029-005		
		П	П	Ι	5	0				700-0207-001		
$\perp$		Ш	4	1	$\perp$	1	Ш		$\perp$	700-0207-002		
+		Н	4	+	$\bot$	2		4	+	700-0207-003		
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$\dashv$	+	H	╫	$^{+}$	6	_	Н	+	+	700-0204-038		
$\dashv \uparrow$		Ħ	#	Ť	Ť	1	-	$\top$	$\top$	700-0204-002		
						2				700-0204-048		
				I	Z	Z				SEE SHEET 11 FOR ADDITIONAL APPROVED REMOTE SENSING ELEMENTS		
$\perp$	_	Ш	4	1	4	Ш		_	$\perp$			
+	+	Н	#	+	+	$\vdash$		+	9	g = A-F, G, H, J, K, L OR Z		
+	+	Н	+	+	+	$\vdash$	$\vdash$	+	H <sub>A</sub>	INSERTION LENGTH/COTE SHIELD LENGTH 6"/2" & 152.4mm/50.8mm		COPYRIGHT 2009
+	+	H	₩	+	+	$\vdash$	+	+	В	12"/2" & 304.8mm/50.8mm		AMETEK DREXELBROOK
$\dashv \dagger$	+	Ħ	#	$^{\dagger}$	$\top$	Н	Н	$\top$	Ĉ	12"/3.5" & 304.8mm/88,9mm		SCALENONE
$\top$		Ħ	#	Ť	T	П	т	$\top$	D	18"/2" & 457.2mm/50.8mm		UNLESS OTHERWISE STATED ALL DIMENSIONS IN INCHES (MM)
				Ι	I				E	18"/3.5" & 457.2mm/88.9mm		
$\Box$		П	Щ	_[	Ĺ	Д	Щ		F	18"/10" & 457.2mm/254mm		DR. <u>JJS 1-14-09</u> CK. <u>LEP 6-10-09</u>
+	$\perp$	$\sqcup$	#	+	+	H	$\mathbb{H}$	$\perp$	G	18"/NO CSL & 457.2mm/NO CSL		CK. TEI 0-10-09
$+\!+$	+	+	#	+	+	$\vdash$	+	+	H	36"/10" & 914.4mm/254mm	CERTIFIED	by
+	+	+	₩	+	+	+	+	+	K	36"/NO CSL & 914.4mm/NO CSL 48"/10" & 1219.2mm/254mm	P0 #	
+	+	+	+	+	+	Н	+	+	Ť	60"/10" & 1524mm/254mm	ENG	
+	+	+	+	+	+	H	+	+	Z	OTHER	USER	
$\pm \pm$			╣	J	T	П			1	18"/6" & 457.2mm/152.4mm		
				Ι	Ι				2	12"/6" & 304.8mm/152.4mm		
											DE #	
8	1-	09-	-10	ĥ	T	S	-Δ	1	-16	-09 A A A A A A A A A A A A A A A A A A A	FM APPROVE	IN REMOTE
					+			-			2-WIRE INT	
7	11	-08	<u>5–1</u>	υO	4	Sl	GA_	13	-10		MODEL NUMBER	
6	3-	08-	-10	5		S	GΑ	3	-10	DREXELBROOK	SIL SY	
5		07-			T	Tł		5.	-16		31∟ 31	JIENJ
	_				+			۲		205 KEITH VALLEY BD 215-674-1224	420-0004-17	знт. <sub>15</sub> iss. 3-CD ог <sub>15</sub> 8
ISS.	ΕD	0/0	SR	NC	١٠	ΑP	P' D		DA	HORSHAM, PA 19044-9986 FAX 215-674-2731	420-0004-17	3-CD on 15 8

#### 6.2 ATEX Control Drawings





1 2	3	4	5	6	7	8	9	10	11	12		
? a		b						_	_	d		
a		_	Ť	Ť	Ť	Ť				Ť	a = OPTIONS	
Ť					$\dashv$						N = NO CALIBRATION POINT LEVEL L = STANDARD AUTO CAL	
											M = MANUAL SET POINT $T = 10pf AUTO CAL$	
+				$\dashv$	$\dashv$		$\vdash$				H = HI SENSITIVITY V = 10pf FIXED	
				$\dashv$	$\dashv$	_	$\vdash$				G = MANUAL SET POINT HI SENSITIVITY P = HI SENSITIVITY .5p	f FIXED
		b			$\dashv$	$\dashv$					b = 2	1 1 IALD
		2		$\dashv$	$\dashv$	$\dashv$	$\vdash$				M20 KEMA/CENELEC SYSTEMS	
		-		$\dashv$	$\dashv$	ç					c = 0-4	
+				$\dashv$	$\dashv$	Ť	$\vdash$				SENSING ELEMENTS	
		+		$\dashv$	0	n	$\vdash$			$\rightarrow$	700–1202–001	
+					Ť	1				$\rightarrow$	700-1202-012	
				$\dashv$	$\dashv$	2	$\vdash$				700-1202-014	
+		_		$\dashv$	$\dashv$	3	$\vdash$				700-1202-014	
+					$\dashv$	4	$\vdash$	_			700-1202-041	
+		_		_	$\dashv$	6	$\vdash$	_			700-1202-032	
+		-			$\dashv$	7	$\vdash$			_	700-1202-032	
				$\dashv$	$\dashv$	9					700-1202-034	
				$\dashv$	1	1					700-0201-005 INTRINSICALLY SAFE SENSING ELEMENT	
+		-		$\dashv$	1	2	$\vdash$				700-0201-005 HAST C INTRINSICALLY SAFE SENSING ELEMENT	
+		_		$\dashv$	$\dashv$	3	$\vdash$	_			700-0201-036 INTRINSICALLY SAFE SENSING ELEMENT	
+				$\dashv$	$\dashv$	6	+			_	700-0201-030 INTRINSICALLY SAFE SENSING ELEMENT	
					$\dashv$	7					700-0202-036 INTRINSICALLY SAFE SENSING ELEMENT	
+		_		$\dashv$	$\dashv$	8	+				700-0202-030 INTRINSICALLY SAFE SENSING ELEMENT	
+-		-			$\dashv$	9	$\vdash$				700-0001-022 INTRINSICALLY SAFE SENSING ELEMENT	
+		_		$\dashv$	Z	_	+			_	SEE SHEET 5 FOR ADDITIONAL APPROVED INTRINSICALLY SAFE SENSI	UC ELEMENTO
+				$\dashv$	-		+	*	*	*	SEE MOUNTING CHART	NG ELEMENTS
+					$\dashv$			T	Ψ.	d	d = A-F, G, H, J, K, L DR Z	
		-		$\dashv$	$\dashv$	-	$\vdash$			u	INSERTION LENGTH/COTE SHIELD LENGTH	
+		_		$\dashv$	$\dashv$	-	$\vdash$			Α	6"/2" & 152.4mm/50.8mm	
+		_			$\dashv$	$\dashv$	+			В	12"/2" & 304.8mm/50.8mm	
		-			$\dashv$	_	+			C	12"/3.5" & 304.8mm/88.9mm	
+		_		$\dashv$	$\dashv$	_	+			D	12 / 3.3 & 304.6       68.9       18" / 2" & 457.2mm/50.8mm	
		-		$\dashv$	$\dashv$	_	+			E	18"/3.5" & 457.2mm/88.9mm	
+		-		$\dashv$	$\dashv$	-	+			F	18"/10" & 457.2mm/254mm	
+		_		$\dashv$	$\dashv$	-	+			G	18"/NO CSL & 457.2mm	
+		_		$\dashv$	$\dashv$		+			Н	36"/10" & 914.4mm/254mm	
+		_		$\dashv$	$\dashv$		+			J	36"/ND CSL & 914.4mm	COPYRIGHT 2009
		_		$\dashv$	$\dashv$		+			K	48"/10" & 1219.2mm/254mm	AMETEK DREXELBROOK
				$\dashv$	$\dashv$	-	$\vdash$			<del>     </del>	60"/10" & 1524mm/254mm	
+	Н	$\dashv$	Н	-	$\dashv$	-	+	$\vdash$		Z		SCALE NONE UNLESS OTHERWISE STATED
+		$\dashv$			$\dashv$	-	+			-	OTHER	ALL DIMENSIONS IN INCHES (MM
+				$\dashv$	$\dashv$	_	+			1	18"/6" & 457.2mm/152.4mm	DR. <u>JJS 1-14-09</u> LEP 5-18-09
										2	12"/6" & 304.8mm/152.4mm	<u>EEI 3 10 09</u>
											CERTIFIED	
											P0 # ENG	
											USER	
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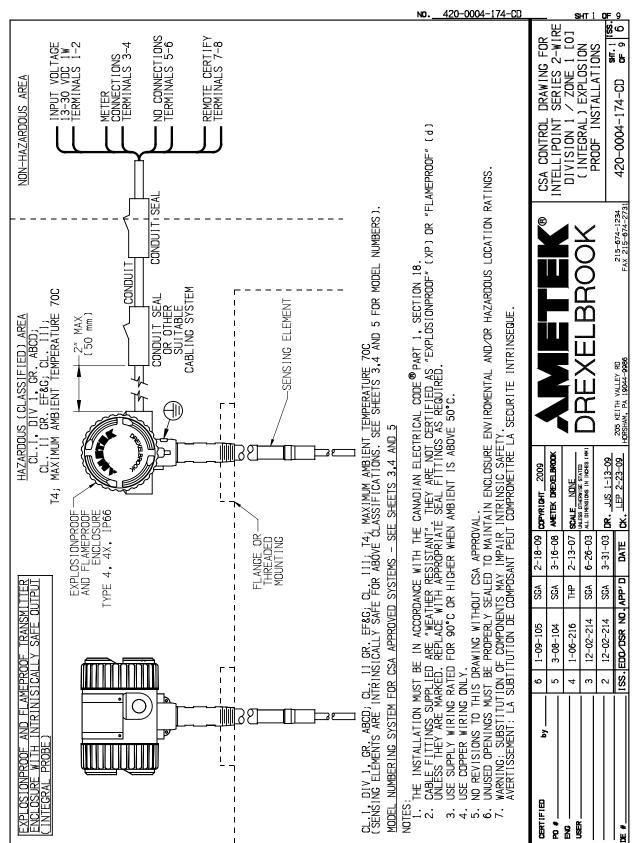
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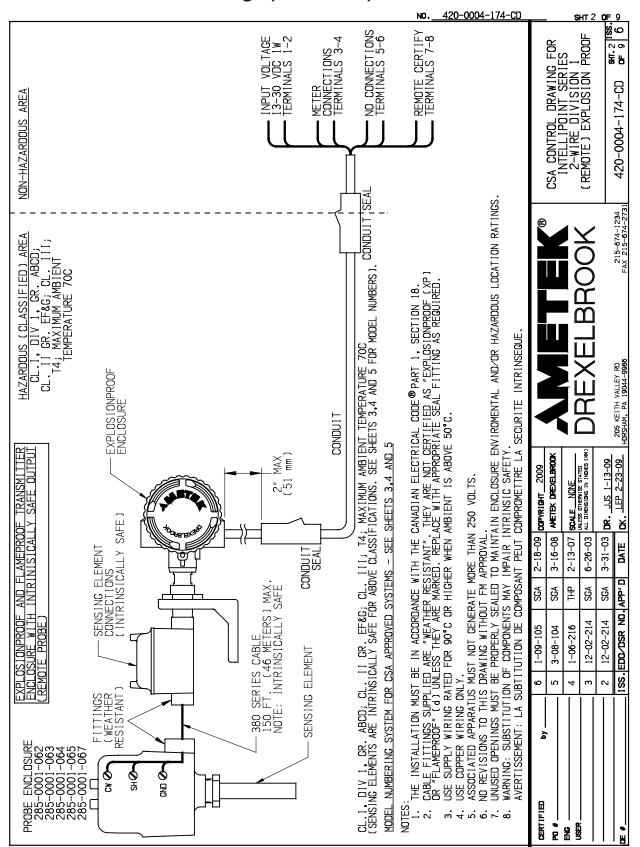
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#### 6.3 CSA Control Drawings

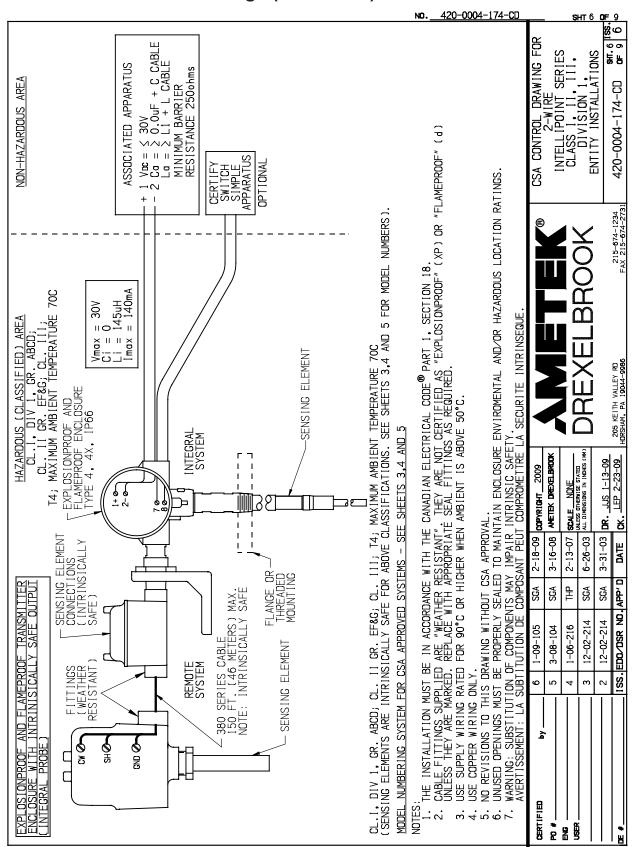


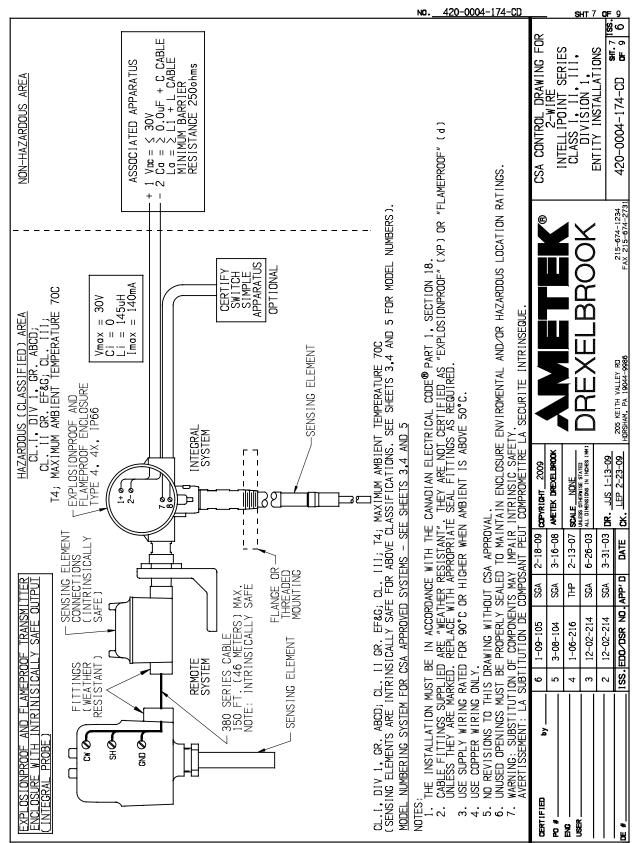


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MODEL NUMBERS OF APPROVED INTRINSICALLY SAFE SENSING ELEMENTS 700-mnop-qrs-t LEVEL PROBE m = FAMILY NO. O THROUGH 9, BLANK n = FAMILY NO. O THROUGH 9, BLANK o = O THROUGH 9, BLANK p = 0 THROUGH 9 q = FAMILY NO. O THROUGH 9, BLANK = FAMILY NO. O THROUGH 9, BLANK s = FAMILY NO. O THROUGH 9t = 14 CHARACTER EXPANDED NUMBERING SYSTEM, DOES NOT AFFECT SAFETY COPYRIGHT 2009 AMETEK DREXELBROOK NLESS OTHERWISE STATED LL DIMENSIONS IN INCHES (MM) DR. JJS 1-13-09 CK. LEP 2-23-09 20-0004-174-CD PO # ENG USER CSA APPROVED
ADDITIONAL INTRINSICALLY
SAFE SENSING ELEMENTS
(REMOTE) 1-09-105 SGA 2-18-09 3-08-104 SGA 3-16-08 2-13-07 4 1-06-216 THP 3 SGA 6-26-03 SHT. 5 ISS. 9 6 6 12-02-214 205 KEITH VALLEY RD IORSHAM. PA 19044-9986 215-674-1234 FAX 215-674-273 420-0004-174-CD ISS. EDO/DSR NO. APP'D DATE





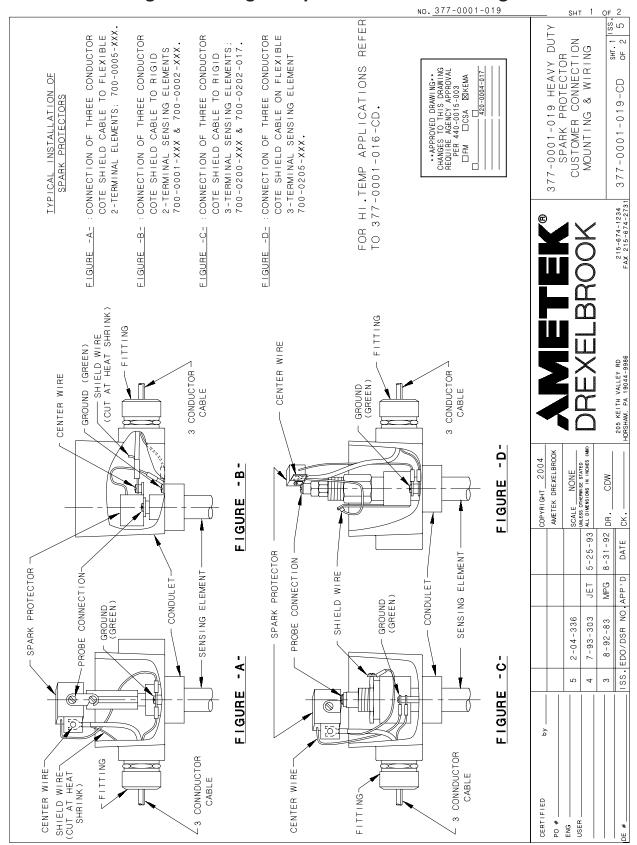
## 6.3 CSA Control Drawings (Continued)

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													Е	18"/3.5" & 457.2mm/88.9mm					
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													G	18"/NO CSL & 457.2mm/NO CSL					
													Н	36"/10" & 914.4mm/254mm					
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													1	18"/6" & 45/.2mm/152.4mm					
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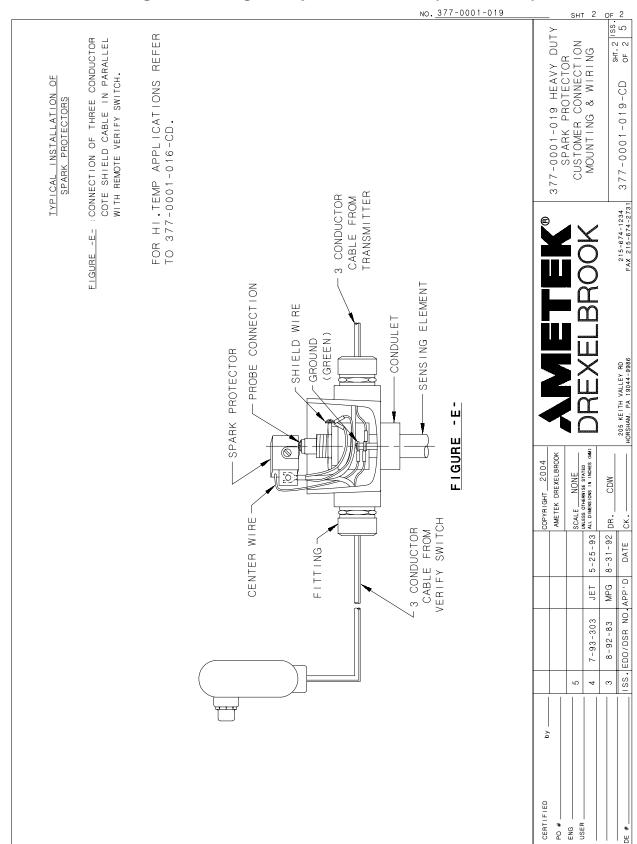
# 6.3 CSA Control Drawings (Continued)

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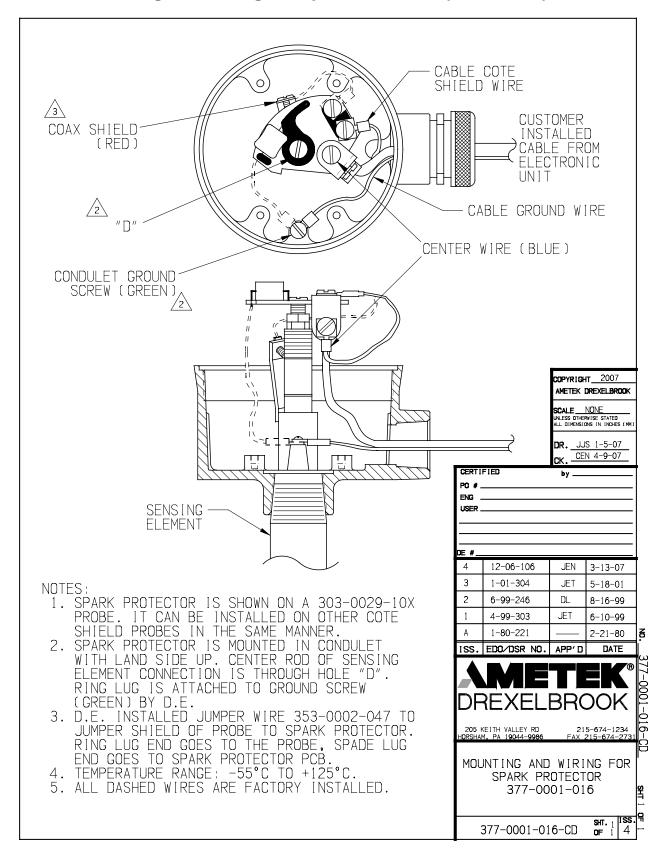
### 6.4 Mounting and Wiring for Spark Protector Drawings



## 6.4 Mounting and Wiring for Spark Protector (Continued)



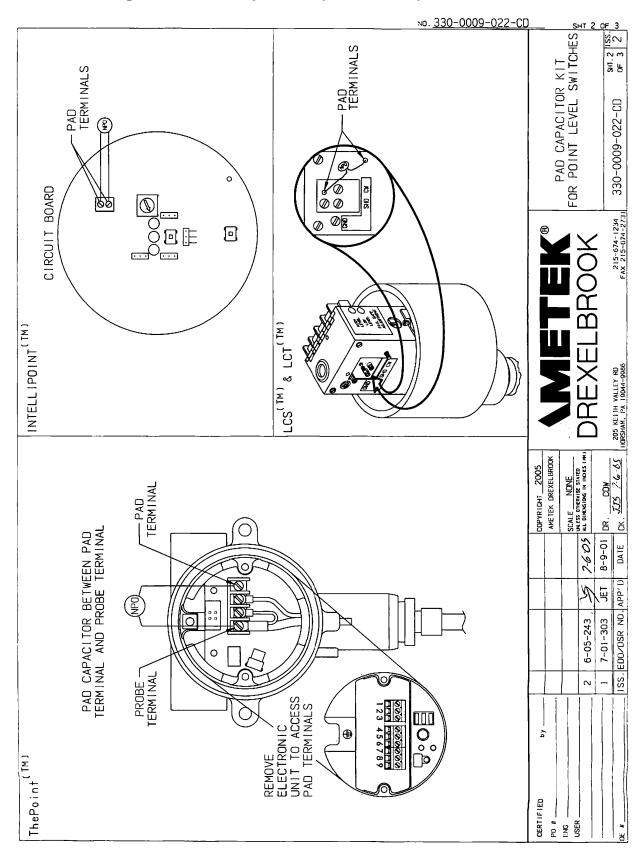
### 6.4 Mounting and Wiring for Spark Protector (Continued)



## 6.5 Adding a Padded Capacitor

		No. <u>330-0009</u> -022-CD	2HT 1 NE 3
PADDED CAPACITOR:  NG RANGE OF EACH POINT LEVEL SWITCH IS LIMITED. LONG IS LEMENTS MOUNTED IN PIPES OR NEAR ENOUGH STANDING CAPACITANCE TO EXCEED THE THE TUNING TION OF AN EXTERNAL PADDING CAPACITOR WILL INCREASE THE TION OF AN EXTERNAL PADDING CAPACITOR WILL INCREASE THE TUNING RANGES AND EXAMPLES OF INCREASES CAN BE FOURTH ON SHEET THREE.	WHEN A PAUDING CAPACITUR 13 KENOTRED, AN NEG CAPACITUR SHOCLD BE ADDED 10 THE PADDING TERMINALS AS INDICATED ON SHEET 2. ADDITIONAL PADS CAN BE ADDED 10 PARALLEL UNIT A SATISFACTORY TUNING RANGE IS REACHED. IF A TUNING RANGE CANNOT BE REACHED, OR, IF PADDING IS IN EXCESS OF THE MAXIMUM RECOMMENDED TUNING RANGE AS INDICATED IN THE TABLE ON SHEET 3, PLEASE CONTACT THE FACTORY SERVICE DEPARTMENT.  NOTE: ON SOME TRANSMITTERS, THE PAD CAPACITOR IS SOLDERED TO TURRETS. OTHER TRANSMITTERS ATTACH THE LEADS UNDER SCREWS.		CGPTR   EID   Date   CGPTR

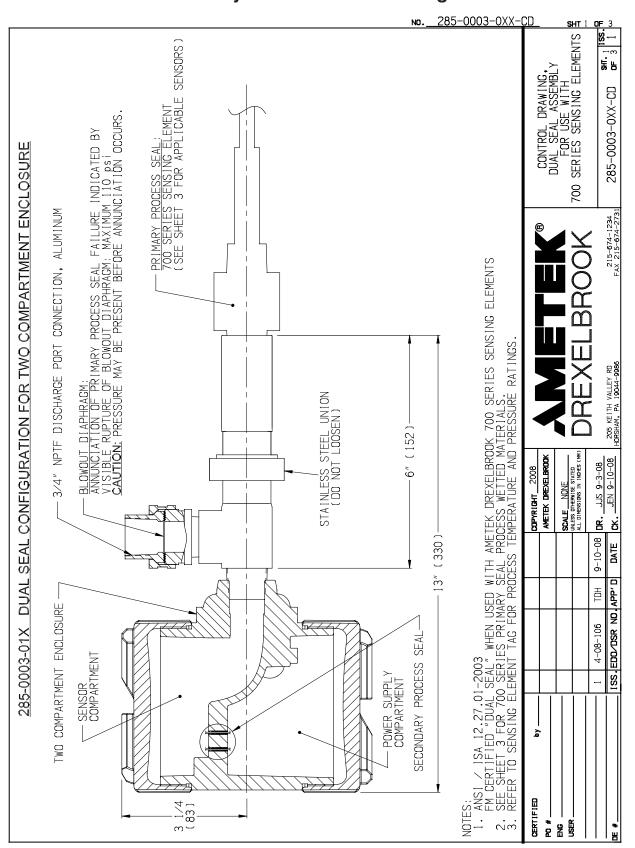
### 6.5 Adding a Padded Capacitor (Continued)



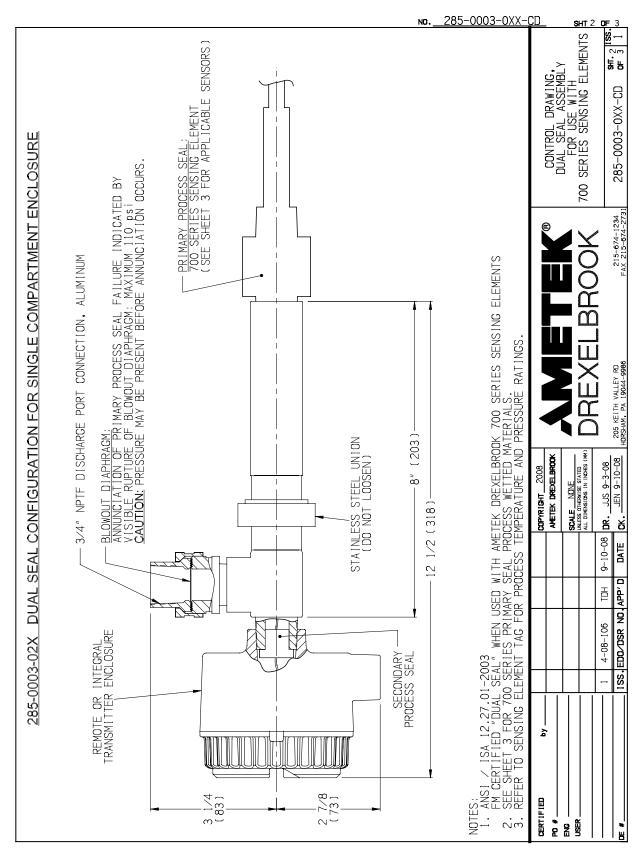
# 6.5 Adding a Padded Capacitor (Continued)

tuning range	50 to 75pF	120 to 180pF	50 to 75pF	120 to 180pF	50 to 75pF	200 to 300pF	16 to 24pF	180 to 270pF	16 to 24pF	180 to 270pF	AD CABACITOR K	FOR POINT LEVEL SWITCHES
Padding Example	Adding a 10pF cap will change the range to 3pF to 28pF	Adding a 10pF cap will change the range to 3pF to 63pF	Adding a 10pF cap will change the range to 10 to 35pF	Adding a 10pF cap will change the range to 10 to 70pF	Adding a 10pF cap will change the range to 43pF to 68pF	Adding a 10pF cap will change the range to 43pF to 143pF	Adding a 10pF cap will change the range to 10 to 18pF	Adding a 10pF cap will change the range to 30 to 120pF	Adding a 10pF cap will change the range to 10 to 18pF	Adding a 10pF cap will change the range to 30 to 120pF	(1)	
Padding Ratio	1:3	52	=	Ξ.	4.33:1	4.33:1	Ξ:	3:1	Ξ	3:1		
Un-padded Tuning Range	0 to 25pF	0 to 60pF	0 to 25pF	0 to 60pF	0 to 25pF	0 to 100pF	0 to 8pF	0 to 90pF	0 to 8pF	0 to 90 pF	25 00x	
Model Numbers	PHL, PPL, PGL	PNL, PLL, PTL, PVI, PML	PHT, PPT, PGT	PNT, PLT, PTT, PVT, PMT	RHL, RPL, RGL RHT, RPT, RGT	RNL, RLL, RTL, RVL, RML RNT, RLT, RTT, RVT, RMT	406-6020, 406-6022	406-6000, 406-6002	406-6220, 406-6222	406-6200, 406-6202	COPYRIGHT 2005 AMETEK DREXELBROOK	SCALE NONE SCALE NONE STATE ALL DIRESTORS IN INDES INIT
Sensitivity	High	Standard	High	Standard	High	Standard	High	Standard	High	Standard		6-05-243
PRODUCT	ThePoint <sup>TM</sup> Line Powered	ThePoint™ Linc Powered	ThePoint <sup>TM</sup> Two Wire	ThePoint <sup>TM</sup> Two Wire	Intellipoint <sup>TM</sup> (Line Powered and Two Wire)	Intellipoint <sup>TM</sup> (Line Powered and Two Wire)	rcs	CCS	LCT	LCT	by	2

### 6.6 Dual Seal Assembly for 700 Series Sensing Elements



### 6.6 Dual Seal Assembly (Continued)



## 6.6 Dual Seal Assembly (Continued)

																NO	<u>285</u>	<u>-0003</u>	<u>-0XX-</u>			7 3 OF
PRIMARY SEAL WETTED MATERIALS	PEEK/316SS	PEEK/316SS	PEEK/316SS	PEEK/316SS	PEEK/316SS	PEEK/316SS	PEEK/316SS	PEEK/316SS	PEEK/316SS	PEEK/316SS	PEEK/316SS	PEEK/316SS	PEEK/316SS	PEEK/316SS	PEEK/316SS	PEEK/316SS	PEEK/316SS			CONTROL DRAW	DUAL SEAL ASSEMBLY FOR USE WITH	
SENSOR MODEL#	700-1202-001	700-1202-010	700-1202-012	700-1202-014	700-1202-018	700-1202-020	700-1202-021	700-1202-028	700-1202-031	700-1202-032	700-1202-033	700-1202-034	700-1202-041	700-1202-042	700-1202-061	700-1202-081	700-9100-303			(B)		
PRIMARY SEAL WETTED MATERIALS	FEP/TFE/ 316SS	PVDF/TFE/ 316SS	PVDF/TFE/ 316SS	TFE/316SS	FEP/TFE/ 316SS	PFA/TFE/ 316SS	TFE/316SS	TFE/316SS	TFE/316SS	TFE/316SS	TFE/316SS	TFE/316SS	TFE/316SS	TFE/316SS	TFE/316SS	TFE/316SS	TFE/316SS	TFE/316SS				H H H H H
SENSOR MODEL#	700-0002-054	700-0002-057	700-0002-064	700-0002-224	700-0002-321	700-0002-360	700-0201-005	700-0201-025	700-0201-026	700-0201-027	700-0201-028	700-0201-035	700-0201-051	700-0201-052	700-0201-058	700-0201-059	700-0202-002	700-0202-053		COPYRIGHT 2008 AMETEK DREXELBROOK	SCALE NONE  ULLESS OTHERWISE STATED	
PRIMARY SEAL WETTED MATERIALS	TFE/316SS	TFE/316SS	TFE/316SS	TFE/CS	POLYETHYLENE/ 316SS	PFA/316SS	TFE/316SS	TFE/316SS	TFE/316SS	PFA/316SS	TFE/316SS	TFE/316SS	FEP/TFE/316SS	TFE/316SS	TFE/316SS	PVDF/TFE/ 316SS	UHMW PE/ ICONE/316SS	PVDF/TFE/ 316SS				4-08-106 TDH 9-10-08
SENSOR MODEL#	700-0001-022	700-0001-024	700-0001-026	700-0001-034	700-0001-040 POL	700-0001-044 F	700-0001-054 T	700-0001-064	700-0001-074	700-0001-344 F	700-0002-023	700-0002-024	700-0002-027 FEF	700-0002-028	700-0002-033	700-0002-037 F	700-0002-040 SIL	700-0002-044 F		ру —		1 4-08
03)			I	I	I	I	<u> </u>			I	I	I	I			I				CERTIFIED PO #	ENG	

## **Appendix A: Shortening or Lengthening the Sensing Element**



#### **CAUTION:**

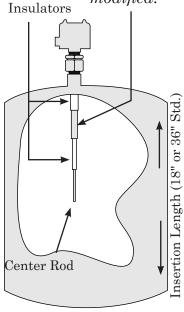
The insulation length of either Flush Sensing Elements or Insulated Sensing Elements can NOT be changed. Cable Sensing Elements can only be shortened. Instructions are included with each unit.

#### The Need

Sometimes your application calls for probe lengths other than the standard 18-inch or longer insertion lengths supplied. Shortening the sensing element is quite simple and can be done in the field. Lengthening the sensing element, however, is more difficult because the metal rod, typically 304 SS or 316 SS, must be welded.

## NOTE:

Cote-Shield element must **NEVER** be modified.



#### Before making any Adjustments:

- 1) Read the following instructions thoroughly.
- 2) Remove power.
- 3) Disconnect the electronics.
- 4) Protect electronics from any static discharge.
- 5) Protect electronics from any heat.

#### **Shortening**

The bare metal center rod of the sensing element can be shortened with a hacksaw. Be careful not to cut either of the two insulators. See Figure on this page.

In applications using conductive or water-based materials, shortening is not a problem. Leave a minimum bare metal center rod length of two (2) inches.

For dry granular materials, such as powder, sand, corn, clinker, etc., you must leave a minimum bare metal center rod length of eight (8) inches. Consult the factory before shortening beyond this point.

Lengthening

To lengthen the sensing element, an extension rod can be welded onto the end of the bare metal center rod. Make sure that the extension rod is the same metal as the sensing element.

An alternate option is to add a pipe coupling and a section of metal pipe after threading the tip of the sensing element. In this case, the metal pipe need not be identical to the metal of the sensing element.



Any changes to probe length after calibration requires re calibration to ensure proper operation.

#### TERMS AND CONDITIONS OF SALE



ALL ORDERS ARE SUBJECT TO THE FOLLOWING TERMS AND CONDITIONS. ANY ACCEPTANCE OF ANY OFFER OF BUYER FOR ANY GOODS OR SERVICES IS CONDITIONED UPON THESE TERMS AND CONDITIONS, AND SELLER OBJECTS TO ANY ADDITIONAL OR DIFFERENT TERMS PROPOSED BY BUYER IN ANY DOCUMENT, WHICH SHALL NOT BE BINDING UPON SELLER. No salesman or other party is authorized to bind the AMETEK DREXELBROOK Division of AMETEK, Inc. (hereinafter "Seller") by any agreement, warranty, statement, promise, or understanding not herein expressed, and no modifications shall be binding on Seller unless the same are in writing and signed by an executive officer of Seller or his or her duly authorized representative. Verbal orders shall not be executed until written notification has been received and acknowledged by Seller

**QUOTATIONS:** Written quotations are valid for thirty (30) days unless otherwise stated. Verbal quotations expire the same day they are made.

PRICES: All prices and terms are subject to change without notice. Buyer-requested changes to its order ("Orders"), including those affecting the identity, scope and delivery of the goods or services, must be documented in writing and are subject to Seller's prior approval and adjustments in price, schedule and other affected terms and conditions. Orders requiring certified test data in excess of commercial requirements, are subject to a special charge

**ORDER ACCEPTANCE:** All Orders are subject to final approval and acceptance by Seller at its office located at 205 Keith Valley Road, Horsham, Pennsylvania 19044.

TERMS OF PAYMENT: Seller's standard terms of payment for Buyers who qualify for credit are net thirty (30) days from date of invoice. All invoices must be paid in United States dollars.

**CREDIT:** Seller reserves the right at any time to revoke any credit extended to Buyer or otherwise modify terms of payment if Buyer fails to pay for any shipments when due or if in Seller's opinion there is a material adverse change in Buyer's financial condition. Seller may, at its option, cancel any accepted Order if Buyer fails to pay any invoices when due

**DELIVERY:** Shipments are F.O.B place of manufacture ("Shipping Point") and the Buyer shall pay all freight, transportation, shipping, duties, fees, handling, insurance, storage, demurrage, or similar charges from Shipping Point. Delivery of goods to common carrier shall constitute delivery and passing of title to the Buyer, and all risk of loss or damage in transit shall be borne by Buyer. Any claims or losses for damage or destruction after such delivery shall be the responsibility of Buyer.

Seller reserves the right to make delivery in installments which shall be separately invoiced and paid for when due, without regard to subsequent deliveries. Delay in delivery of any installment shall not relieve Buyer of its obligation to accept remaining deliveries.

Acknowledged shipping dates are approximate only and based on prompt receipt of all necessary information from Buyer and Buyer's compliance with terms of payment.

TAXES: All sales, excise and similar taxes which Seller may be required to pay or collect with respect to the goods and/or services covered by any Order, shall be for the account of the Buyer except as otherwise provided by law or unless specifically stated otherwise by Seller in

TERMINATION AND HOLD ORDERS: No Order may be terminated by Buyer except upon written request by Buyer and approval by Seller, and if said request is approved by Seller, under the following conditions: (1) Buyer agrees to accept delivery of all of the units completed by Seller through the workday on which Seller receives the written termination request; (2) Buyer agrees to pay to Seller all direct costs and expenses applicable to the portion of the Order that is incomplete

A. Hardware: Seller warrants its goods against defects in materials and workmanship under normal use and service for one (1) year from the date of invoice.

B. Software and Firmware: Unless otherwise specified, Seller warrants for a period of one (1)

year from date of invoice that standard software or firmware, when used with Seller specified hardware, shall perform in accordance with Seller's published specifications. Seller makes no representation or warranty, expressed or implied, that the operation of the software or firmware shall be uninterrupted or error-free, or that functions contained therein shall meet or satisfy the Buyer's intended use or requirements.

C. <u>Services:</u> Seller warrants that services, including engineering and custom application,

- whether provided on a fixed cost or time and material basis, shall be performed in accordance with generally accepted industry practices.
- D. Remedies: Seller's liability under this section is restricted to replacing, repairing, or issuing Definitions: (1) Seller's option) for any returned goods and only under the following conditions: (1) Seller must be promptly notified, in writing, as soon as possible after the defects have been noted by the Buyer, but not later than (1) year from date of invoice from Seller; (2) The defective goods are to be returned to the place of manufacture, shipping charges prepaid by the Buyer; (3) Seller's inspection shall disclose to its satisfaction that the goods were defective in materials or workmanship at the time of shipment; (4) Any warranty service (consisting of time, travel and expenses related to such services) performed other than at Seller's factory, shall be at Buyer's expense.
- E. Repaired/Reconditioned Goods: As to out-of-warranty goods which Seller has repaired or reconditioned, Seller warrants for a period of sixty (60) days from date of its invoice only new
- reconditioned, seller warrants for a period of sixty (e)u) days from date of its invoice only new components replaced in the most recent repair/reconditioning.

  F. Returns and Adjustments: No goods may be returned unless authorized in advance by Seller and then only upon such conditions to which Seller may agree. Buyer must obtain an RMA (Return Material Authorization) number from Seller prior to any return shipment and such RMA number must appear on the shipping label and packing slip. Buyer shall be responsible for the returned goods until such time as Seller receives the same at its plant and for all charges for packing, inspection, shipping, transportation, or insurance associated with returned goods. In the event that credit for returned goods is granted, it shall be at the lesser of the then current prices or the original purchase price. Claims for shortage or incorrect material must be made within five (5) days after receipt of shipment.

ALL OTHER WARRANTIES, FOR ANY OF SELLER'S GOODS OR SERVICES, WHETHER ORAL, WRITTEN, EXPRESS, IMPLIED, STATUTORY OR OTHERWISE, INCLUDING WITHOUT LIMITATION ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR PURPOSE ARE EXCLUDED.

INTELLECTUAL PROPERTY: Seller's sale of goods or provision of related documentation or other materials to Buyer shall not transfer any intellectual property rights to Buyer unless Seller specifically agrees to do so in writing. Seller shall retain ownership of all applicable patents, trademarks, copyrights and other intellectual property rights. Buyer shall not use, copy or transfer any such items in violation of Seller's intellectual property rights or applicable law, or for any purposes other than that for which the items were furnished

Seller shall defend any lawsuit brought against the Buyer based on a claim that the design or construction of the goods sold hereunder by Seller infringe any United States or Canadian Patent, Copyright or Mask Work Registration, provided that Buyer promptly notifies Seller of ration, copyright of mass work registration, provided that buyer plothiply indines seller in such claim in writing and further provided that, at Seller's expense, (1) Buyer gives Seller the sole right to defend or control the defense of the suit or proceeding, including settlement, and (2) Buyer provides all necessary information and assistance for that defense. In the event of a charge of infringement, Seller's obligation under the agreement shall be fulfilled if Seller, at its option and expense, either (i) settles such claim; (ii) procures for Buyer the right to continue using such goods; (iii) replaces or modifies goods to avoid infringement; or (iv) accepts the return of any infringing goods and refunds their purchase price; or (iv) defends against such

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SOFTWARE LICENSE: If goods purchased hereunder include software ("Software"), Buyer may use the Software only as part of the goods. Buyer may not use, copy, or transfer any of the Software except as may be permitted under the applicable License Agreement provided with the goods. Buyer's right to use, copy or transfer the Software shall terminate upon termination of Buyer's right to use the goods.

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FORCE MAJEURE: Seller shall not be responsible for delays in delivery or any failure to deliver due to causes beyond Seller's control, including but not limited to the following items: acts of God, war, terrorism, mobilization, civil commotion, riots, embargoes, domestic or foreign governmental regulations or orders, governmental priorities, port congestion, acts of the Buyer, its agents or employees, fires, floods, strikes, lockouts and other labor difficulties, shortages of or inability to obtain shipping space or transportation, inability to secure fuel, supplies or power at current prices or on account of shortages thereof, or due to limitations imposed by the extent of availability of Seller's normal manufacturing facilities.

If a delay excused per the above extends for more than ninety (90) days and the parties have not agreed upon a revised basis for continuing providing the goods or services at the end of the delay, including adjustment of the price, then Buyer, upon thirty (30) days' prior written notice to Seller may terminate the Order with respect to the unexecuted portion of the goods or services, whereupon Buyer shall promptly pay Seller its reasonable termination charges upon submission of Seller's invoices thereof.

LIMITATION OF LIABILITY: Seller's liability for any claim of any kind, except infringement of LIMITATION OF LIABILITY: Seller's liability for any claim of any kind, except intringement of intellectual property rights, shall not exceed the purchase price of any goods or services which give rise to the claim. SELLER SHALL IN NO EVENT BE LIABLE FOR BUYER'S MANUFACTURING COSTS, LOST PROFITS, LOSS OF USE OF THE GOODS OR SERVICES, COST OF CAPITAL, COST OF SUBSTITUTE GOODS, FACILITIES, SERVICES OR REPLACEMENT POWER, DOWNTIME COSTS, CLAIMS OF BUYER'S CUSTOMERS FOR DAMAGES, OR OTHER SPECIAL, PROXIMATE, INCIDENTAL, INDIRECT, EXEMPLARY OR CONSEQUENTIAL DAMAGES. Any action against Seller but the brught within circles of the offer the cause of edition proper. must be brought within eighteen (18) months after the cause of action accrues. These disclaimers and limitations of liability shall apply regardless of the form of action, whether in contract, tort or otherwise, and further shall extend to the benefit of Seller's vendors, appointed distributors and other authorized resellers as third-party beneficiaries.

PROHIBITION FOR HAZARDOUS USE: Goods sold hereunder generally are not intended for application in and shall not be used by Buyer in the construction or operation of a nuclear installation or in connection with the use or handling of nuclear material, or for any hazardous activity or critical application, where failure of a single component could cause substantial harm to persons or property, unless the goods have been specifically approved for such a use or application. Seller disclaims all liability for any loss or damage resulting from such unauthorized use and Buyer shall defend, indemnify and hold harmless the Seller against any such liability, whether as a result of breach of contract, warranty, tort (regardless of the degree of fault or negligence), strict liability or otherwise.

**EXPORT CONTROL:** Buyer shall comply with all export control laws and regulations of the United States, and all sales hereunder are subject to those laws and regulations. Seller shall not be named as shipper or exporter of record for any goods sold hereunder unless specifically agreed to in writing by Seller. At Seller's request, Buyer shall furnish Seller with end-use and end-user information to determine export license applicability. Buyer warrants, in accordance with U.S. Export Law, that goods sold hereunder shall not be destined for facilities or activities involving nuclear, chemical or biological weapons, or related missile delivery systems in named prohibited regions or countries

GOVERNING LAW: Seller intends to comply with all laws applicable to its performance under any order. All matters relating to interpretation and effect of these terms and any authorized changes, modifications or amendments thereto shall be governed by the laws of the Commonwealth of Pennsylvania. No government contract regulations or clauses shall apply to the goods or services, this agreement, or act to bind Seller unless specifically agreed to by

NON-WAIVER BY SELLER: Waiver by Seller of a breach of any of these terms and conditions shall not be construed as a waiver of any other breach.

SEVERABILITY AND ENTIRE AGREEMENT: If any provision of these terms and conditions is unenforceable, the remaining terms shall nonetheless continue in full force and effect. This writing, together with any other terms and conditions Seller specifically agrees to in writing, constitutes the entire terms and conditions of sale between Buyer and Seller and supercedes any and all prior discussions, and negotiations on its subject matter



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