





Data Sheet

PULSAR® MODEL R80

80 GHz FMCW Radar Level Transmitter

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Registered in England No. 01851002. VAT No. GB 417 2481 61





Pulsar[®] Model R80 **80 GHz FMCW Radar Level Transmitter**

DESCRIPTION

The Pulsar[®] Model R80 radar transmitter is the latest generation of Magnetrol[®] 24 VDC, loop-powered, noncontact radar transmitters. Utilizing Frequency Modulated Continuous Wave (FMCW) radar technology, this transmitter offers enhanced performance, proactive diagnostics, and various configuration wizards to bring simplicity to an often complex technology.

This latest entry into the radar level measurement field is designed to provide unparalleled performance and ease of use. The 80 GHz Pulsar Model R80 is the perfect complement to our 6 GHz Pulsar Model R96 and 26 GHz Model R86 radar transmitters. Together, this transmitter family, along with the acclaimed Model 706 GWR transmitter, offers the ultimate solution set for those difficult industrial process level applications.

TECHNOLOGY

The Pulsar Model R80 radar transmitter is based on FMCW radar technology. Transmitting a continuous signal with a constantly changing frequency down toward the liquid, the difference in the frequencies detected between the transmitted signal and return echoes is a function of the distance.

Liquid level is then calculated based on transmitter configuration.

APPLICATIONS

MEDIA: Liquids and slurries; hydrocarbons to waterbased media (dielectric 1.4-100)

VESSELS: Most process or storage vessels up to rated temperature and pressure. Pits and sumps as well as glass-lined tanks.

CONDITIONS: Virtually all level measurement and control applications including those exhibiting varying dielectric, visible vapors, high fill/empty rates, turbulence, low to moderate foam and buildup.



FEATURES

- Multivariable two-wire, 24 VDC loop-powered transmitter for level, volume, or flow
- Performance not process dependent (changing) specific gravity and dielectric have no effect)
- 80 GHz operating frequency offers superior performance, smaller antennas, better accuracy and enhanced resolution
- Antenna designs up to +200 °C (+400 °F), -1 to 70 bar (-14.5 to 1000 psi)
- Range up to 30 meters (100 feet)
- 4-button keypad and graphic LCD display allow for convenient viewing of configuration parameters and echo curve
- Proactive diagnostics advise not only what is wrong, but also offer troubleshooting tips
- SIL 2 suitable (92.3% SFF, with full FMEDA report available)
- PACTware[™] PC program and enhanced DTMs for advanced configuration and troubleshooting
- Available with HART[®] digital output

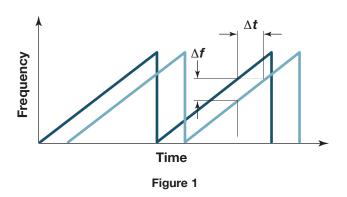
TECHNOLOGY

FREQUENCY MODULATED CONTINUOUS WAVE (FMCW) RADAR

The Pulsar R80 is a top-mounted, downward-facing FMCW radar transmitter operating at 80 GHz. Unlike previous Pulsar transmitters that emit short bursts of 26 GHz energy and measure the transit time of the signal reflected off the liquid surface, FMCW devices transmit a continuous signal with a constantly changing frequency down toward the liquid.

The detected difference in frequencies between the transmitted signal and return echo is a function of the distance. See Figure 1 at right. Level is then calculated by factoring in tank height and other configuration information.

FMCW captures its process variable information in the frequency domain, which supports more accurate signal conversion. The main advantage of FMCW is that it



utilizes higher receiving sensitivity and higher-strength signals over pulse systems, allowing it to perform better in difficult situations where there may be turbulence, foam or excessive vapors.

OPERATIONAL CONSIDERATIONS

All radar applications, regardless of the operating frequency, are characterized by three basic conditions:

- Dielectric (process medium)
- Distance (measuring range)
- Disturbances (factors such as turbulence, foam, false targets, multiple reflections, etc.)

The Pulsar Model R80 Radar transmitter is offered with several horn antenna sizes and configurations:

• "¾ NPT (G 3/4)

• 2" (DN 50)

• 1½" NPT (G 1 1/2) • 3" (DN 80)

Since larger horns yield stronger signals and smaller beam angles, the 3" (DN 80) horn antenna should ideally be used to ensure the best possible performance in all operational conditions. However, as that is often impractical, other antenna sizes are available.

Maximum measuring range (distance) is measured from the sensor reference point (bottom of NPT thread, gasket face of BSP thread, or gasket face of flange) to the bottom of the tank. Refer to Figure 2.

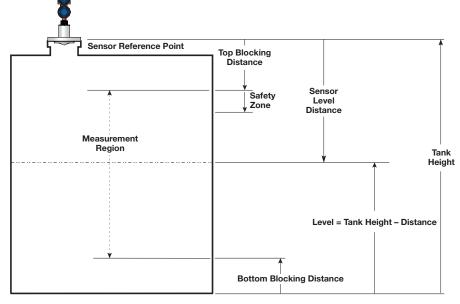


Figure 3 shows the maximum measuring range of each antenna size based on the dielectric and turbulence of the application. (Obstructions, noise and media buildup can drastically decrease reliable measurement.)

	R80 Maxim	um Recon	nmended I	Measuring	Range in r	neters (fee	et)		
	Turbulence None or Light Turbulence Medium or								
	Dielectric >	1.4 – 3	3 – 10	10 – 100	1.4 – 3	3 – 10	10 – 100		
	¾" Horn	4 (13)	15 (49)	25 (82)	2 (7)	7 (23)	12 (39)		
e nu	1½" Horn	7 (23)	18 (59)	28 (92)	3 (10)	8 (26)	13 (43)		
Antenna Type	2" Horn	8 (26)	19 (62)	29 (95)	4 (13)	9 (30)	14 (46)		
٩	3" Horn	9 (29)	20 (65)	30 (98)	5 (17)	10 (33)	15 (49)		
		- ()	== (==)		- ()				

Figure 3

Although it is theoretically possible to measure a liquid level on the antenna, liquid should not be allowed closer than 50 mm (2 inches) from the bottom of the antenna.

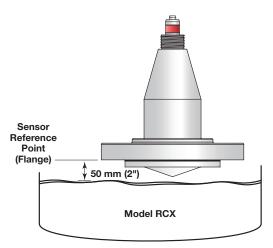


Figure 4

MOUNTING

The Pulsar Model R80 Radar transmitter can be mounted on a vessel using a variety of process connections. Generally either a threaded or flanged connection is used.

LOCATION

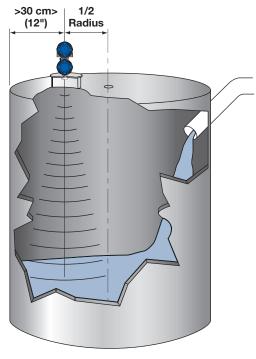
Ideally, the Model R80 transmitter should be mounted ½ radius from center of the tank providing an unobstructed signal path to the liquid surface where it can illuminate (with microwave energy) the largest possible surface area. Conservative recommendations are to not install in center of tank top or within 30 cm (12 inches) of tank wall. Tank walls may produce reflections that can be minimized during field configuration. Refer to Figure 5.

BEAM ANGLE

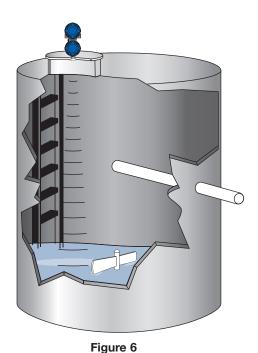
The various antenna sizes exhibit different beam patterns. Figure 7 shows the beam spread for all Pulsar Model R80 antennas. Ideally the beam pattern should illuminate the maximum liquid surface with minimum striking of other objects in the vessel including the tank wall. Use these drawings to determine the optimum installation location.

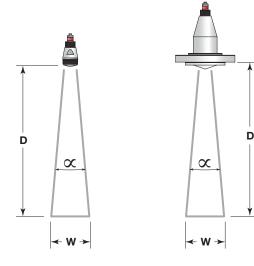
OBSTRUCTIONS

Almost any object that falls within the beam pattern can cause reflections that may be misinterpreted as a false liquid level. All possible precautions should be taken to minimize false target reflections with proper installation location. Refer to Figures 6 & 7.









meters (feet)

	Beam Spread, W @-3dB; ft (m)									
Antenna Beam Angle (∝)	¾" Horn 13°	1½" Horn 7°	2" Horn 6°	3" Horn 4°						
Distance, D										
3 (10)	0.7 (2.3)	0.4 (1.2)	0.3 (1.1)	0.2 (0.7)						
6 (20)	1.4 (4.6)	0.8 (2.5)	0.6 (2.1)	0.4 (1.4)						
9 (30)	2.1 (6.9)	1.1 (3.7)	1.0 (3.2)	0.6 (2.1)						
12 (40)	2.8 (9.2)	1.5 (4.9)	1.3 (4.2)	0.8 (2.8)						
15 (50)	3.5 (11.5)	1.9 (6.1)	1.6 (5.3)	1.0 (3.5)						
23 (75)	5.3 (17.3)	2.8 (9.2)	2.4 (7.9)	1.6 (5.2)						
30 (100)	7.0 (23.1)	3.7 (12.3)	3.2 (10.5)	2.1 (7.0)						

Figure 7

MOUNTING

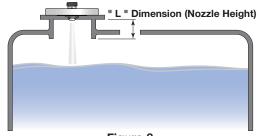
NOZZLES

Improper installation in a nozzle can create "ringing" (undesired signals) which can adversely affect level measurement. Be sure to include any nozzle dimension that may extend down inside the vessel. Refer to Figure 8. (As this dimension is application-dependent, please consult factory in cases where this suggestion cannot be met.)

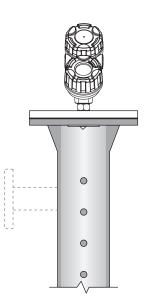
STANDPIPES AND STILLWELLS

The Pulsar Model R80 can be mounted in a standpipe or stillwell but certain items must be considered:

- Metal stillwells only: Inside diameter 100 mm (4 inches).
- Diameter must be consistent throughout length; no reducers or gaps.
- Use only horn antennas sized to pipe ID; 20-100mm (¾"-4");
 4-inch pipe can use 3-inch horn.
- Stillwell length must cover complete range of measurement (i.e., liquid must be in stillwell).
- Welds should be smooth.
- Vents: holes <3 mm (0.125") diameter, slots <3 mm (0.125") width.
- If an isolation valve is used, it must be a full port ball valve with an I.D. equal to the pipe diameter.
- Configuration must include a non-zero entry for PIPE I.D parameter.





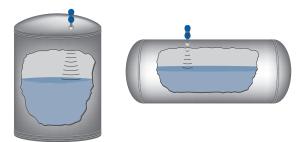


APPLICATIONS

FMCW RADAR

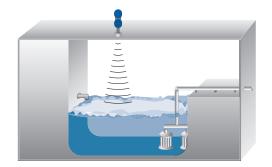
STORAGE AND INTERMEDIATE HOLDING TANKS

CONDITIONS – Calm Surfaces



ENCLOSED SUMPS

CONDITIONS – Turbulence, Foam, and Changing Dielectric



REACTORS

CONDITIONS – Turbulence and Foam

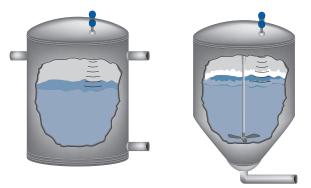
CHAMBERS AND BYPASS





MIXING AND BLENDING VESSELS

CONDITIONS – Turbulence, Foam, and Changing Dielectric



OPEN CHANNEL FLOW APPLICATIONS



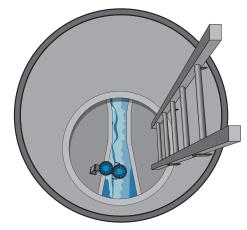
Extensive Selection of Primary Flow Elements

With a total of 35 flume and weir curves stored in the electronics, it would be hard to find an open channel flow application that cannot be handled by the R80 transmitter. Unusual flow applications can readily be accomplished through the use of either the 20-point Custom Table or the Generic Discharge Flow Equation which allows a direct entry of unique flow equations.

Dual Flow Totalizers

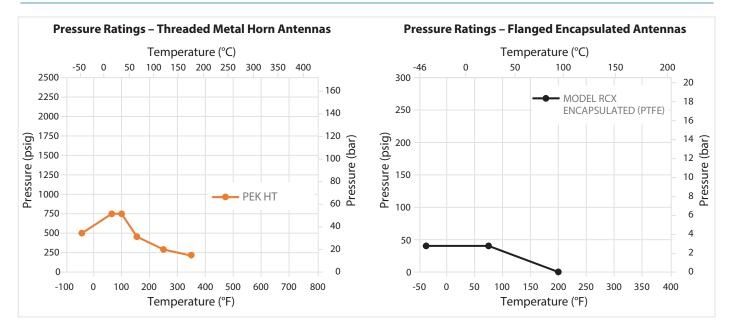
Two 7-digit flow totalizers are provided for recording flow in cubic feet, gallons, million gallons, liters, million liters, or cubic meters. One totalizer is resettable and the other is non-resettable. Several multipliers are selectable to allow for proper scaling. Totalizer time is also recorded to show how long each totalizer has been recording flow. ENCLOSED FLUMES AND WEIRS

CONDITIONS – Turbulence and Changing Dielectric



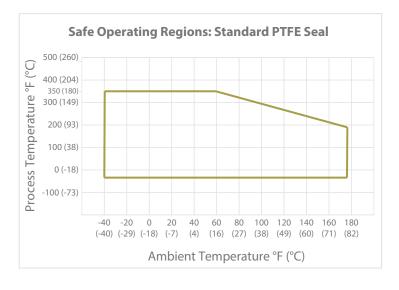
NOTE: For optimal accuracy, mount the transmitter a minimum of 25 cm (10") above the flow element (this is dependent on type and size of the flow element). Consult factory for assistance on this dimension.

TEMPERATURE/PRESSURE



Part Number	Horn Size	Lens Thickness	Lens Material	FM Design Pressure Rating	Maximum Pressure of Proof Test	20% of Proof Test	10% of Proof Test
RC2-4500-10N-00-000	2"	4 mm (0.16")	PTFE	4.8 bar (70 psi)	48.3 bar (700 psi)	9.7 bar (140 psi)	4.8 bar (70 psi)
RC2-4500-20N-00-000	2"	8 mm (0.31")	PTFE	27.6 bar (400 psi)	172.4 bar (2500 psi)	34.5 bar (500 psi)	17.2 bar (250 psi)
RC3-5500-10N-00-000	3"	4 mm (0.16")	PTFE	4.8 bar (70 psi)	41.4 bar (600 psi)	8.3 bar (120 psi)	4.1 bar (60 psi)
RC3-5500-20N-00-000	3"	8 mm (0.31")	PTFE	27.6 bar (400 psi)	96.5 bar (1400 psi)	19.3 bar (280 psi)	9.7 bar (140 psi)

OPERATING TEMPERATURE RANGE



AGENCY APPROVALS



Non-Incendive, Increased Safety

IECEX FMG 21.0012X Ex ec IIC T4...T3 Gc

REFER TO INSTRUCTION MANUAL

Telecommunications Approvals

HILL TO C LC 10059X HILL 10091X / FM21CA0059X CL I, II, III, DIV 2, GP A,B,C,D,F,G T4...T3 CL I, ZONE 2, AEX/Ex ec IIC T4...T3 TYPE 4X, IP67

Out of Tank Agency In-Tank 47 CFR, Part 15, Subpart C, Section 15.209 47 CFR, Part 15, Subpart C, Section 15.256 FCC Unintentional Radiators RSS-211 **RSS-211** ISED EN 302 372 V2.1.1 (2016-12) EN 302 729 V2.1.1 (2016-12) ETSI

FCC/ISED TLPR Use Configurations for Enclosed Tank Applications Only Antenna Type Frequency band (GHz) Reinforced Fiberglass Tank Concrete Tank Metal Tank										
Antenna Type	Concrete Tank	Metal Tank								
3/ ¹¹	77 to 81	Allowed	Allowed	Allowed						
1½"	77 to 81	Allowed	Allowed	Allowed						
2"	77 to 81	Allowed	Allowed	Allowed						
3"	77 to 81	Allowed	Allowed	Allowed						

FCC	C/ISED LPR Use Configurati	ons
Antenna Type	Frequency band (GHz)	Open Air / Tank
2"	77 to 81	Allowed
3"	77 to 81	Allowed

FM21ATEX0059X / FM21UKEX0192X II 3 G Ex ec IIC T4...T3 Gc II 3 G Ex ic IIC T4...T3 Gc

TRANSMITTER SPECIFICATIONS

FUNCTIONAL/PHYSICAL

System Design	
Measurement Principle	Frequency Modulated Continuous Wave (FMCW) Radar 80 GHz
Input	
Measured Variable	Level, determined by the difference in modulated frequencies
Span	0.2 to 30 meters (0.5 to 100 feet)
Output	
Туре	4 to 20 mA with HART: 3.8 mA to 20.5 mA useable (per NAMUR NE43)
Resolution	Analog: .003 mA / Digital Display: 1 mm
Loop Resistance GP/IS:	590 ohms @ 24 VDC and 22 mA
XP/Flameproof:	500 ohms @ 24 VDC and 22 mA
Diagnostic Alarm	Selectable: 3.6 mA, 22 mA (meets requirements of NAMUR NE 43), or HOLD last output
Diagnostic Indication	Meets requirements of NAMUR NE107
Damping	Adjustable 0–10 seconds
User Interface	
Keypad	4-button menu-driven data entry
Display	Graphic Liquid Crystal Display
Digital Communication	HART ver. 7-w/ Field Communicator, AMS, or FDT DTM (PACTware"), FDI/EDDL
Menu Languages Transmitter LCD:	English, French, German, Spanish, Russian, Portuguese, Polish
HART DD:	English, French, German, Spanish, Russian, Chinese, Portuguese, Polish
Voltage (Measured at instrument terminals)	HART: General Purpose (Weather proof)/Intrinsically Safe/Explosion-proof:
	11 VDC minimum at terminals under certain conditions (refer to Manual 58-604)
Housing	
Material	IP67/die-cast aluminum A413 (<0.6% copper); optional stainless steel
Net/Gross Weight	Aluminum: 2.0 kg (4.5 lbs.) / Stainless Steel: 4.50 kg (10.0 lbs.)
Cable Entry	½" NPT or M20
SIL 2 Hardware (Safety Integrity Level)	Safe Failure Fraction = 92.3% (HART only); Functional Safety to SIL 2 as 1001
	in accordance with IEC 61508 (Full FMEDA report available upon request)
ENVIRONMENT	
Ambient Operating Temperature	-40 to +160 °F (-40 to +70 °C); LCD viewable -20 to +70 °C (-5 to +160 °F)
Storage Temperature	-45 to +85 °C (-50 to +185 °F)
Humidity	0–99%, non-condensing
Electromagnetic Compatibility	Meets CE requirement (EN 61326) and NAMUR NE 21
Surge Protection	Meets CE EN 61326 (1000V)
Shock/Vibration	ANSI/ISA-S71.03 Class SA1 (Shock); ANSI/ISA-S71.03 Class VC2 (Vibration)

PERFORMANCE

Reference Conditions		Reflection from ideal reflector at +20 °C (+70 °F)
Linearity		≤ 1mm
Measured Error		\leq 1mm (Performance will degrade slightly within 25 cm (10") of antenna)
Resolution		0.1 inch or 1mm
Repeatability		≤ 1mm
Response Time		< 3 seconds (configuration dependent)
Initialization Time		< 30 seconds (configuration dependent)
Ambient Temperature Effect	Digital	< 3 mm/10 K, 10 mm maximum
	Analog	< 0.03 %/10 K or 0.3 % maximum relating to the 16.7 mA span)
Maximum Rate of Change		450 cm (180 inches)/minute

ANTENNA SPECIFICATIONS

FUNCTIONAL/PHYSICAL

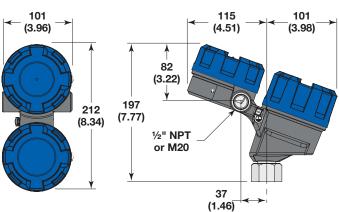
Antenna Material	316 SS, PEEK, PTFE
Process Seal Material	PTFE, PEEK with O-rings
Maximum Process Temperature	Up to +204 °C @ 94.8 bar (+400 °F @ 1375 psi)
Maximum Process Pressure	PEEK with O-rings: -1.0 to 70 bar @ +20 °C (-14.7 to 1000 psi @ +70 °F)
	4mm PTFE lens: -1.0 to 14 bar @ +20 °C (-14.7 to 200 psi @ +70 °F)
	8mm PTFE lens: -1.0 to 27 bar @ +20 °C (-14.7 to 400 psi @ +70 °F)
Vacuum Service	Hermeticity to $<5 \times 10^{-7}$ cc/sec helium

Minimum Dielectric (application dependent) 1.7 (1.4 with stillwells)

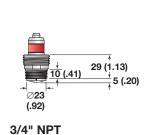
DIMENSIONAL SPECIFICATIONS

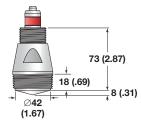
MM (INCHES)





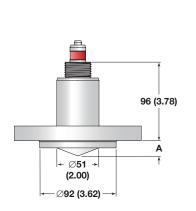
Threaded Metal Antennas

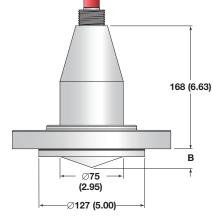


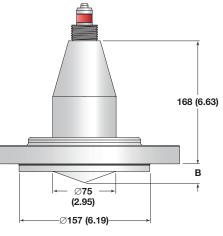


11/2" NPT

Flanged Encapsulated Antennas







2" 150# Flange

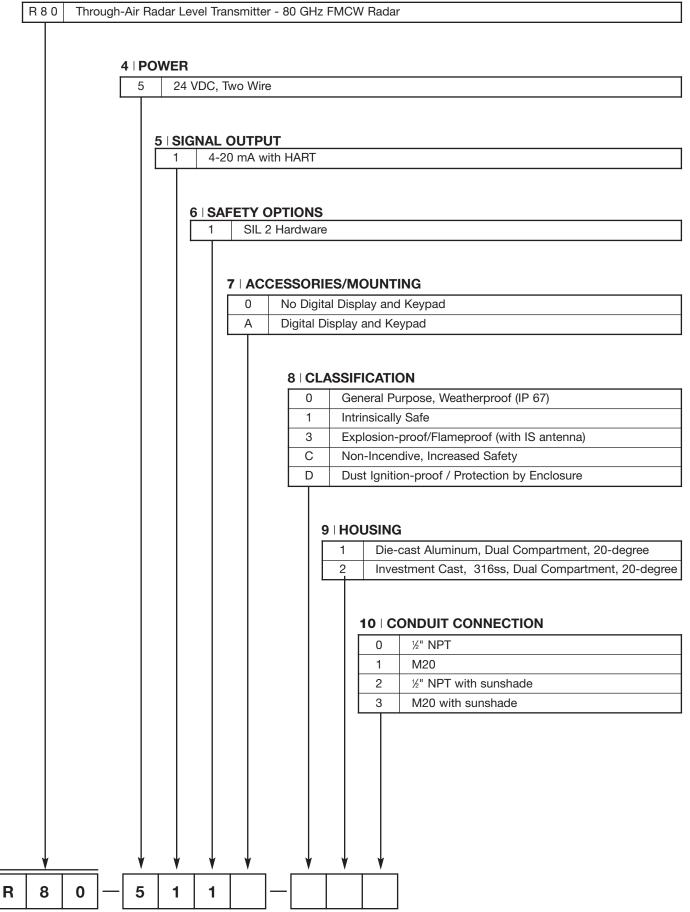
3" 150# Flange

4" 150# Flange

	Α	В
4 mm (0.16") Lens	.54 (14)	.69 (18)
8 mm (0.31") Lens	.70 (18)	.83 (21)

TRANSMITTER MODEL NUMBER

1-3 | MEASUREMENT SYSTEM



ANTENNA MODEL NUMBER

1-2 | TECHNOLOGY

Ē

	Pulsar	Rada	r Ante	ennas	- 80 Gł	Ηz													
	3 CO	NFIG	URA	TION	/STYL	E													
	0	3⁄4"	Horn																
	1	1½'	' Horr	n															
	2	2"	Horn	1															
	3	3"	Horn	1															
			4-!	5 PF	ROCES	s co	NNE	сті	ON	- SI	ZE/TY	ΈE							
			1	11	34" NP	Т							31	1 ½"	NPT	thread			
			ASI	ME Fla	anges							 FI) Flang	les				
				43	2" 150)# ASN	/IE ra	ised	face	flan	ae		DA		50, PI	N 16	EN	V 1092-	1 Type
				44	2" 300						•		DB			N 25/40		V 1092-	
				45	2" 600						-		DD		50, PI			V 1092-	
				53	3" 150						-		DW	DN 5	-			V 1092-	
				54	3" 300						-		DZ			N 25/40		V 1092-	
			5	55	3" 600						<u> </u>		EA		, 30, Pl			V 1092-	
			6	63	4" 150						<u> </u>		EB		-	N 25/40		V 1092-	
			6	64	4" 300	# ASN	/IE ra	ised	face	flan	ge		ED		30, PI			V 1092-	
			6	65	4" 600						-		EW		30, PI			V 1092-	
											-		EZ	DN 8	30, PI	N 25/40		V 1092-	
													FA	DN 1	100, F	PN16	EN	V 1092-	1 Type
													FB	DN 1	100, F	PN 25/4	10 EN	V 1092-	1 Type
													FD	DN 1	100, F	PN 63	EN	1092-	1 Type
													FW	DN 1	100, F	PN 16	EN	V 1092-	1 Type
													FZ	DN 1	100, F	PN 25/4	10 EN	V 1092-	1 Type
					6 CO 0 K	Ind AS	ustria ME E	al 331.1		DDE	S								
					L	_	ME E												
					М						MR01	75 / 1	MR010)3					
					N	NA	CE N	1R01	75 /	MRC	0103								
								8 N	/AT	ERI/	AL OF	cor	NSTR	UCTIO	ON -	WET	FED \$	SURFA	CES
								A	\	316	6SS/31	6L SS	S						
								1		PTI	FE Fac	ed Fla	ange: 4	4mm ((0.16") thick	2		
								2	2	PTI	FE Fac	ed Fla	ange:	8mm ((0.31") thick	2		
											10 O-	RIN	g ma	TERI	ALS/	SEAL	ΟΡΤ	IONS	
											0	Vit	ton VX	065					
											2	Ka	alrez 4	079					
											8	Si	mriz S	Z485 (forme	erlv Ae	ais PF	128) —	- NACE
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QUALITY



QUICK SHIPMENT

The quality assurance system in place at Magnetrol guarantees the highest level of quality throughout the company. Magnetrol is committed to providing full customer satisfaction both in quality products and quality service. The Magnetrol quality assurance system is registered to ISO 9001 affirming its commitment to known international quality standards providing the strongest assurance of product/service quality available.

Several Pulsar Through-Air Radar Level Transmitters are available for quick shipment. This service may not apply to orders of ten units or more. Contact your local representative for lead times on larger volume orders, as well as other products and options.

WARRANTY



All Magnetrol electronic level and flow controls are warranted free of defects in materials or workmanship for eighteen months from the date of original factory shipment.

If returned within the warranty period; and, upon factory inspection of the control, the cause of the claim is determined to be covered under the warranty; then, Magnetrol will repair or replace the control at no cost to the purchaser (or owner) other than transportation.

Magnetrol shall not be liable for misapplication, labor claims, direct or consequential damage or expense arising from the installation or use of equipment. There are no other warranties expressed or implied, except special written warranties covering some Magnetrol products.

For additional information, see Instruction Manual 58-604.

Pulsar Radar transmitters may be protected by one or more of the following U.S. Patent Nos.: US 6,062,095; US 6,980,174; US 7,102,584; US 7,106,248





magnetrol.com

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