



Installation & Maintenance Instructions

Model 130 & Model 130 Electrical

Mid-West[®] Instrument

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Model 130 Installation and Operating Instructions





INSPECTION

Before installation check nameplate on each instrument against the receiving paperwork and the intended application for correct part number, materials, working pressure, dial range, etc. If equipped with switches, check electrical rating, type of enclosure, etc. Inspect for shipping damage. If damaged, report it immediately.

NOTE - Before attempting repairs contact your local Mid-West Representative or our factory. Failure to do so will void any warranty.

PRODUCT DESCRIPTION

The Model 130 is a differential pressure instrument available as a switch, gauge, or both. See "Part Numbering System", (Fig. 2).

A flexible elastomer diaphragm and calibrated range spring are moved by differential pressure. A

magnet, coupled with the diaphragm, transmits motion through the wall of the pressure housing to a follower magnet attached to an indicating pointer. The rotation of the follower magnet causes the pointer to track movement of internal magnet and indicate differential on the dial scale.

When equipped with switches for Aluminum, Brass or 316SS bodies only, a contact is made or broken by the magnetic field of the internal magnet.

The diaphragm is totally supported upon reaching full travel in either direction, providing full overrange protection to rated working pressure.

INSTALLATION

Model 130 is calibrated and tested prior to shipment and is ready for immediate installation. Use of the following installation procedures should eliminate potential damage and provide optimum trouble-free operation. NOTE - It is highly recommended that a three valve manifold be installed in the instrumentation loop to minimize possible damage during pressurization.

1. CONNECTIONS

Model 130 P is provided with 1/4" compression tube fittings, one low and one high, on the top and bottom of gauge body.

Model 130 A, B, H, S, is provided with **dual** 1/4" FNPT connections top and bottom as standard. One pair of high and low pressure ports is for process connections. The other pair is plugged or used as drain/bleed connections.

Ports are identified for high and low pressure. Be sure to plumb to proper connections on system. Improper connection will not damage instrument but it will not function properly.

Flexible tubing is recommended to minimize effect of any vibration that may exist.

When attaching connections to the 130 P, care must be taken to prevent over-tightening which may result in stripping threads and/or cracking ports. In order to prevent this, use a suitable wrench to hold the factory supplied fitting in place while tightening, sometimes called "double wrenching".

2. INSTRUMENT LOCATION

On liquid service, the instrument should be mounted **below** the process connections to facilitate self-bleeding. On gas service, it should be located **above** the process connections to promote self-draining. If the process contains particulates, a "pigtail" loop or drop leg (manometer "U-tube" configuration) in the tubing will minimize the possibility of it migrating into the instrument.

NOTE - On liquid applications, unequal liquid heads on high or low side will result in an inaccurate differential pressure indication.

3. PANEL MOUNTING

The Model 130 is designed for mounting through the **front** of the instrument panel and is provided with a panel mount kit, consisting of (4) panel mounting studs/nuts.

Make cutouts as indicated in (Fig. 1). Insert (4) panel mounting studs, finger tight, into metal inserts located in the rear of the bezel.

Insert gauge through the panel, aligning panel mounting studs with holes in the panel. Install #8-32 nuts onto studs and tighten securely.

4. PIPE MOUNTING

If specified, your Model 130 will have a pipe mount kit installed. This provides for mounting on a 2" vertical or horizontal pipe. See (Fig. 1).

5. ELECTRICAL - See Mid-West Bulletin IMELEC130/latest

TROUBLE SHOOTING

1. Gauge does not indicate differential.

- A. Check for proper hook up, high to "hi" and low to "lo".
- B. Make certain block valves are open and, if using a 3-valve manifold, that the equalizer (balance) valve is closed.
- C. If A & B check out, loosen high pressure line to determine if there is pressure to instrument.
- D. If there is pressure to instrument, check to determine that there is differential across the unit being monitored. If so, contact factory for assistance and/or an "RGA" (return goods authorization) number to return instrument for repair or replacement.





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ELECTRICAL

Gauges with switches have one or two hermetically sealed adjustable set point reed switch assemblies. Load ratings and capabilities for each switch type are defined as follows:

REED SWITCH RATINGS (Resistive Load)

Туре	SPDT
Option:	A
*Power	ЗW
Max. Current	0.25 Amps
Max. Voltage VAC/VDC	125
**Setting (%F.S.)	10 to 90
Hysterisis	10% / 5%
(Max/Nom)	(F.S.)
Repeatability	1% F.S.
Leads 22 Awg.	(3), 26"

* Product of the switching voltage and current shall not exceed the power rating of the device.

The following warnings apply to all gauge options with electrical interface:



- WARNING: ELECTRICAL CONNECTIONS SHOULD BE PERFORMED BY QUALIFIED PERSONNEL AND MEET THE REPRESENTATIVE COUNTRY'S NATIONAL ELECTRICAL CODE.
- WARNING: FAILURE TO CONNECT TO THE PROTECTIVE CONDUCTOR TERMINAL MAY RESULT IN A SHOCK HAZARD.
- WARNING: REMOVAL OR REPLACEMENT OF INSTRUMENT HARDWARE VOIDS ALL WARRANTIES AND CONFORMANCE TO ANY STANDARDS (EXCEPT COVERS AND/OR SWITCH ADJUST PLUG(S))

The SPDT switch ('A' Electrical Option) lead colors and associated functionality at '0' PSID is shown in Figure 1. The SPDT switch is adjustable within the range of 10% to 90% F.S. To increase the set point rotate switch adjustment screw counter clockwise (CCW). Do not use excessive force when rotating the adjustment screw or the adjustment mechanism may be damaged.



Provide standard protection techniques for the switch contacts for capacitive and inductive loads. Use current limiting techniques near the switch to protect the contacts due to high inrush (i.e.; in line resistor or inductor) for long cable interfaces. Provide clamping devices at or near

inductive loads (i.e.; relay). Maximum wire length between the 3W switch and its load, should not exceed 70 – 100 Feet. for 120 VAC applications. Contact the factory for assistance regarding this condition.

Use the Mid-West Power Relay 1000TR or equivalent relay for loads above the switch rating.

CONDULET ENCLOSURE (Standard) (Options H & I)

The standard switch enclosure is a condulet with 1/2" FNPT interface. On orders that do not require wall or pipe mounting the flying leads exit the rear of the gauge. For the remaining orders the wires exit the side of the gauge You may re-route the wires out the back of the gauge by removing the switch access cover and relocating the condulet pipe plug to the side condulet port. See Fig. 2.

To access the switch adjustment screws, remove the cover from the condulet. Make adjustments as necessary using a screwdriver.

Switch Adjust 2 Switch Adjust 1

A provision to connect a protective conductor terminal is also provided. The Green / Yellow wire is provided for shock safety

The 26 Awg., 300 Volt rated, flying leads are color coded and labeled as follows:

White-	1 or 2 Com
Black-	1 or 2 NC
Red -	1 or 2 NO

Deviations from the above configurations may exist. Therefore check the description block of your order to verify your configuration.

DIN Plug- in Connector (Condulet Housing) (Options J & K)



WARNING: REMOVE POWER PRIOR TO MAKING ADJUSTMENTS. USE AN OHM METER OR EQUIVALENT DEVICE TO MONITOR SWITCH CONTACTS WHILE MAKING ADJUSTMENTS.

The DIN interface conforms to DIN 43 650A / ISO 4400 and **when mated** provides an IP65 rated protection class. The right angle mating connector is supplied with the gauge upon order. Clocking (orientation) can be changed by prying out the insert and rotating the insert to the desired clocking (90 ° increments).

Wiring for the SPDT switch(es) is as follows:

- 1. Common
- 2. N.C.
- 3. N.O.
- Chassis

For a single switch order the connector will be located out the side of the gauge. For a double switch order, two separate connector interfaces are provided; side and rear. The side connector will interface to the low set point and the rear connector will interface to the high set point. The double switch unit can only be horizontally pipe mounted.

A protective conductor terminal is provided on the DIN connector.

<u>NEMA 4X (Weatherproof Enclosure)</u> (Options L & M)



The gauge and switch(es) are mounted inside the enclosure with the switch(es) wired to a seven (7) position terminal strip. The terminal strip connection uses 6-32 screws and is rated for use with wire up to 14 Awg.. An opening is provided on the bottom of the enclosure for a 1/2" flexible cable or conduit connection.

Access the terminal strip by removing the cover from the enclosure and loosening the (4) screws. Insert wires through an appropriate weatherproof connector (not supplied) into the enclosure and connect to the terminal strip. See the terminal strip diagram shown below or on the outside of the switch enclosure. Reinstall the cover and (4) screws. See Figure 3.

Access holes and plugs are provided for external adjustment of the switches if required.



<u>NEMA 7 (Explosion-proof) Enclosure</u> (Options N & P)



WARNING: THE COVER AND/OR SWITCH ADJUST ACCESS PLUGS MUST NEVER BE REMOVED WHEN THERE IS POWER TO THE UNIT. MAKE ALL ADJUSTMENTS IN A NON HAZARDOUS AREA.

The gauge and switches are mounted inside the enclosure (see Fig. 4). A 1/2"-14 FNPT conduit connection is provided in the bottom side of the enclosure. A proper explosion-proof, dust tight sealing fitting with appropriate sealing cement must be used when making connections to the 24", 18 Awg. wire leads. The leads are labeled and/or color coded as described in the condulet section.

Adjustment of the set point can be accomplished by removing the switch adjustment access plug(s). Insert the screw driver through the hole into the switch adjustment slot and rotate until the desired set point is reached. <u>Do not use excessive</u> <u>force</u>. Reinstall the access plugs with at least 5 threads of engagement after completion.

Enclosures with SPDT switches comply with NEC Class 1, Groups **C & D**; Class 2 Groups E,F, & G, NEMA 7 and 9, and **are** CSA and UL listed.

TROUBLE SHOOTING

A. Switch doesn't function

- Make sure that the switch load does not exceed the specified wattage rating of the switch. (steadystate and transient). Contact factory for assistance for excessive loads, otherwise proceed to the next step.
- ii. Perform a continuity check of the switch contacts by trying to actuate the switch using an external magnet. An operational switch usually indicates a problem with the gauge. If not operational proceed to the next step.
- iii. Verify the reed switch wires are connected to the terminal strip (NEMA 4X enclosure only). Contact the factory for assistance if the switch is connected and/or request an "RGA".
- B. Gauge accuracy and set point problems:
- i. Verify gauge is not in an electromagnetic / magnetic environment. i.e.; close proximity to high current power lines.
- ii. All others, contact the factory for assistance.

MOUNTING INFORMATION & DIMENSIONAL DATA

